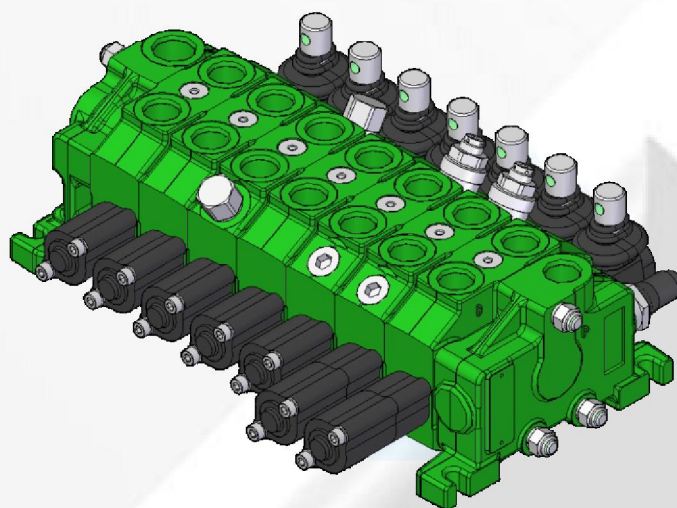


SECTIONAL VALVE

VD6A

Technical catalogue



E0.05.1011.02.03

COMPANY
WITH QUALITY SYSTEM
CERTIFIED BY DNV
=ISO 9001/2000=

salam  TM

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Page 46 - Spool positionings - R2 - R4 - R5 - R6 - R7 - R9 - C0

Page 47 - Spool positionings - F1 - F2 - F3 - F4 - F5 - F6 - F7 - F8

Page 48 - Spool positionings - D7 - D8 - D9 - M1 - M2 - M3

Page 49 - 50 - Spool positionings - CE - CM - CW - CD - PM

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 **When in our catalogues you will find this symbol, please read carefully**

E0.05.1011.02.03

The data in this catalogue refers to the standard product.

The policy of Salami S.p.A. consists of a continuous improvement of its products. It reserves the right to change the specifications of the different products whenever necessary and without giving prior information.

If any doubts, please get in touch with our sales department.

GENERAL FEATURES

Among all hydraulic directional control valves used in the field of mobile equipment applications, the spool valve is the most popular. The sectional valve type allows construction flexibility. Salami VD6A directional control valve is modular construction and consists of an inlet section, up to 8 working modules and an outlet section. All these elements are secured in one block by means of tie-rods. (For more than 8 working modules please contact our sales dept.)

FEATURES

VD6A directional control valve has the following:

- cast-iron body (inlet section, working section, outlet section)
- parallel circuit, load check valve protection on each section
- series circuit, load check valve protection on each section (possibility of 2nd load check valve on series line)
- tandem circuit, load check valve protection on each section
- several types of mid modules
- possibility of venting valve
- possibility of power beyond configuration and possibility of closed center
- spool construction in steel, hardened and nickel-plated to obtain a higher surface hardness and a better corrosion resistance
- several types of spool: double, single acting, spool motor, float position etc.
- minimum tolerance between the spools and the body to obtain a minimum internal leakage
- interchangeability of all the spools
- possibility of auxiliary valve either on port A or B or on both
- several spool control devices and spool positioning devices

VALVE AND DEVICE TYPES

In order to meet the most stringent demands and to offer a wider range of applications, the following types of valves and devices are available:

Valves

- direct main relief valve: controls the maximum pressure in the circuit when one or more spools are on end stroke located on "A" or "B" port side, can be:
direct type version up to 350 bar - 5100 psi
- electric and external hydraulic piloted venting valve: located in the opposite cavity of the main relief valve, in the electric release is available as 12 or 24 Vdc and normally open or normally closed versions
- adjustable or fixed pressure compensated priority flow valve, electrical proportional operated or handwheel operated
- manual pressure switch valve
- overload valve on port A or/and B: set at a higher value (in comparison with the main relief valve), it protects the working ports from peak pressure
- overload and anticavitation valve on port A or/and B: set at a higher value (in comparison with the main relief valve), it protects the working ports from peak pressure, avoids cavitation in the system created by the inertia.
- anti-cavitation check valve on port A or/and B: avoids cavitation in the system created by the inertia.
- electric and external hydraulic piloted venting valve on port A or/and B
- conversion valve on A or/and B port, allows to obtain single acting function starting from double acting spool
- fixed flow restrictor: directly fitted on the "A/B" ports orifice
- load check valve mechanically operated directly fitted on the "B" ports orifice

Devices

- handle controls
- cross lever: allows to actuate two spools with one manual joystick
- cable remote control
- control device for microswitches: for the operation with electric d.c. motor driven pumps at one or more rotation speeds
- hydraulic kick-out: returns the spool automatically to the neutral position when the pre-set pressure of port "A" or "B" is exceeded
- anti-tilt device: the spool returns automatically in neutral position when the pressure reaches a pre-set value to avoid cranes from becoming unstable
- pneumatic proportional control available also with float position
- electropneumatic control
- hydraulic proportional control available also with float position
- direct electric on-off control with emergency manual device
- electrohydraulic on-off and proportional control
- several spool positioning device to return the spool to neutral position or to lock the spool in working position

TECHNICAL DATA

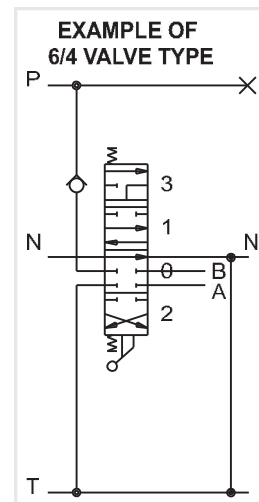
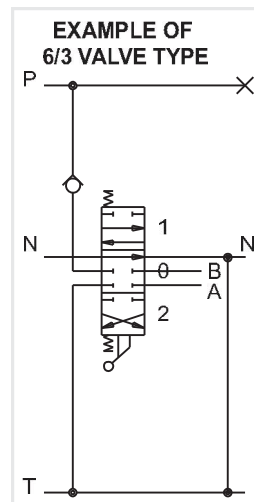
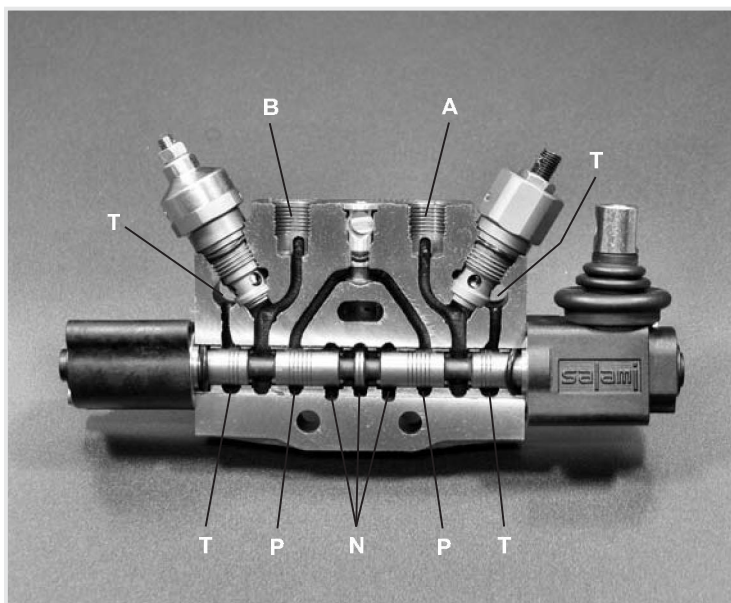
Spools	from 1 to 8 (for more working modules pls. contact our sales department)		
Nominal flow	Q	45 l/min	(12 gpm US)
 Max flow		60 l/min	(16 gpm US)
Max pressure	port P	350 bar	(5100 psi)
	ports A/B	350 bar	(5100 psi)
	 port T	25 bar	(363 psi)
Internal leakage at 160 bar (2285 psi)	ports A/B → T	18 ÷ 25	cm ³ /min (1.1 ÷ 1.52 cu.in./min)
For lower leakage please contact our sales dept.			
Solenoid control 45W - 60W the leakage is		70 ÷ 90	cm ³ /min (4.3 ÷ 5.49 cu.in./min)
Solenoid control 31W the leakage is		100 ÷ 120	cm ³ /min (6.1 ÷ 7.32 cu.in./min)
Spool stroke (positions 1 and 2)		± 6 mm	(0,236 in.)
Spool stroke (position 4, float or regenerative)		± 6 + 4 mm	(0.236 + 0.157 in.)
For direct solenoid control - spool stroke		± 2.5 mm	(0,098 in.)
Stroke of the overcenter spools		± 4.5 mm	(0.177 in.)
 In case you need flows from 45 l/min to 60 l/min please contact our sales dept.			
 For higher back pressure please contact our sales dept.			
All technical data carried out using mineral oil with viscosity of 16 cSt and contamination level 19/16 as ISO 4406.			

Nominal flow meaning: flow causing 1 bar (14.5 psi) pressure drop each section, with spools in neutral position

WORKING CONDITIONS

Hydraulic fluid	mineral oil according to DIN 51524		
Viscosity			
	viscosity range	10...400 mm ² /sec	(0.15...7.13 sq.in./sec)
	optimal viscosity	12...75 mm ² /sec	(0.19...1.16 sq.in./sec)
Temperature			
	fluid range temperature	-20...85 °C	(-4...185 °F) NBR seals
	suggested range	30...60 °C	(86...140 °F) NBR seals
Maximum contamination level	NAS 1683: class 9 ISO 4406: 19/16		
Room temperature	-30...60 °C (-22...140 °F)		
Working limits	see diagrams at page 6		
Pressure drop	see diagrams at page 7		
For operation with fire resistant fluid, please contact our sales department			

OPERATING PRINCIPLE



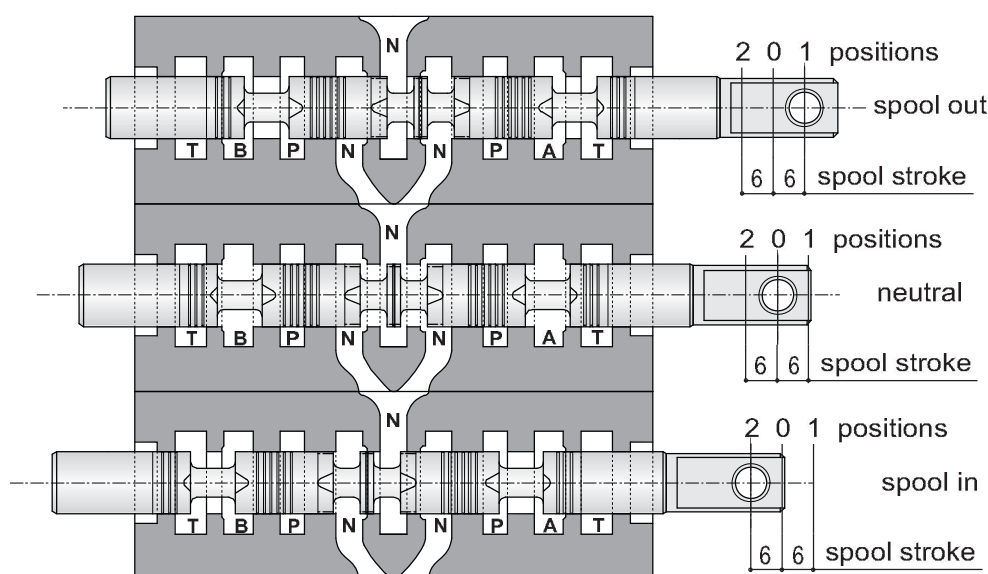
The picture show the P working module with the paths N - P - A - B - T.

Salami directional control valves belong to the 6/3 (or 6/4) type; they can control 6 gallery in 3 (or 4) spool positions simultaneously.

They are open circuit types: when the spool is in neutral position, the fluid flows directly to the tank with minimum internal pressure drops (approximately 1 bar / 14.5 psi for each spool at nominal flow).

When the spool is moved from this position, the neutral gallery is gradually throttled and the connection between pump and actuator, through the corresponding port, is made.

When pressure exceeds the value of the pressure existing in port A or B, the fluid flows through the load check valve to the actuator.



IMPORTANT

Looking at this side of the spool, we usually say: spool in when the spool is pushed into the valve and spool out when it is pulled out of the valve.

Independing on assembling of the spool on "A" or "B" side

There are two characteristic phases in the spool stroke (6 mm - 0,236 in.):

- a) the overlap phase (about 18% of the stroke) guarantees minimum internal leakages in neutral position;
- b) the progressive flow regulation phase (82% of the stroke).

Both pictures show a 6/3 valve type with double acting spool only as principle of functioning.

Salami VD6A is available in different solutions.

HYDRAULIC FLUIDS

Usually a mineral-base oil with a good viscosity index should be used, preferably with good lubricating properties and corrosion, oxidation and foaming resistant.

Sometimes the fluids supplied by the manufacturers do not satisfy purity requirements (see page 3 WORKING CONDITIONS). It is therefore necessary to filter the fluid carefully before filling. Your supplier can give you the information about NAS class of its fluids. To maintain the proper purity class, the use of filters of high dirt capacity with clogging indicator is recommended.

Under humidity conditions it is necessary to use hygroscopic salts.

For operation with fire resistant and ecological fluids, please contact our technical department.

INSTALLATION

When proceeding to mount the unit on the structure and to connect fittings to work ports, it is necessary to comply with the values of tightening torques.

The attachment of linkages to spools should not affect their operation. The mounting position can be vertical with inlet module on the top or horizontal.

Standard tightening torques - Nm / lbft

FITTING TYPE	P and PL ports	A and B ports	T and TL ports
BSP (ISO 228/1)	G 3/8	G 3/8	G 1/2
with o-ring seal	30 / 22.1	30 / 22.1	50 / 36.9
with copper washer	40 / 29.5	40 / 29.5	60 / 44.2
with steel washer	40 / 29.5	40 / 29.5	60 / 44.2
SAE	SAE 8 (3/4-16 UNF)	SAE 8 (3/4-16 UNF)	SAE 10 (7/8-14 UNF)
with o-ring seal	30 / 22.1	30 / 22.1	60 / 44.2

FILTRATION

The contamination of the fluid in the system greatly affects the life of the unit. Above all, contamination may result in irregular operation, wear of seals in valve housings and failures. Once the initial contamination level of the system has been reached, it is necessary to limit any increase of contamination installing an efficient filtration system (see working conditions page 3).

PIPES

Pipes should be as short as possible, without restrictions or sharp bends (especially the return lines). Before connecting pipes to the fittings of the corresponding components, make sure that they are free from burrs and other contamination.

As a first approximation, for a mobile machine with standard length pipes, their width should guarantee the following values of fluid speed*:

6 ÷ 10 m/sec
3 ÷ 5 m/sec

inlet pipe
outlet pipe

19,7 ÷ 32,8 ft/sec
9,9 ÷ 16,4 ft/sec

inlet pipe
outlet pipe

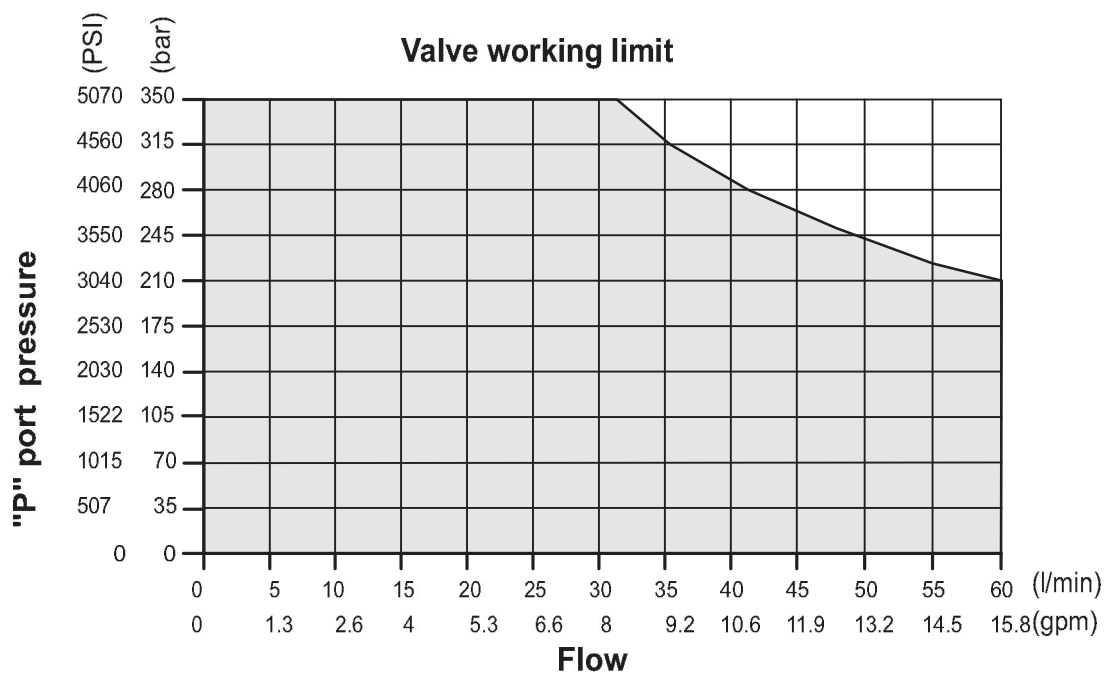
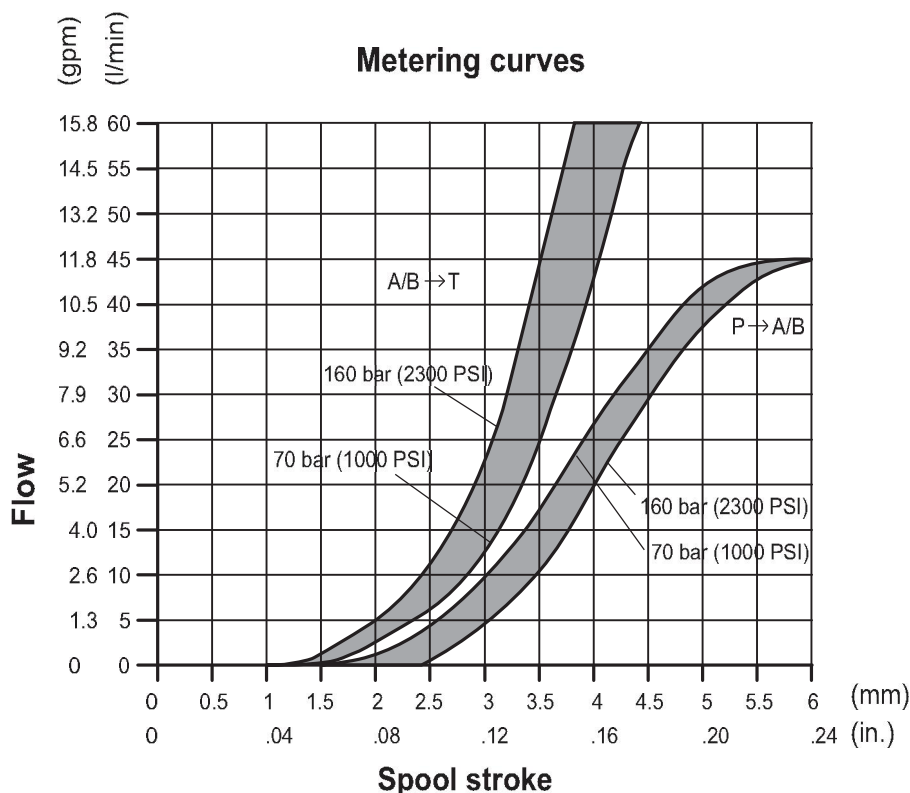
the lowest values of fluid speed are required in case of wide temperature range and/or for continuous duty.

$$* [v = \frac{21,2 \times Q}{d^2}]$$

v = fluid speed [m/sec], Q = flow [l/min], d = pipe internal diameter [mm]

PERFORMANCE DATA

The characteristics in this catalogue are typical measured results.
During measuring a mineral based hydraulic oil with a viscosity of 16 cSt at a temperature of 50°C was used.
FOR FURTHER DETAILS PLEASE CONTACT OUR SALES DEPARTEMENT

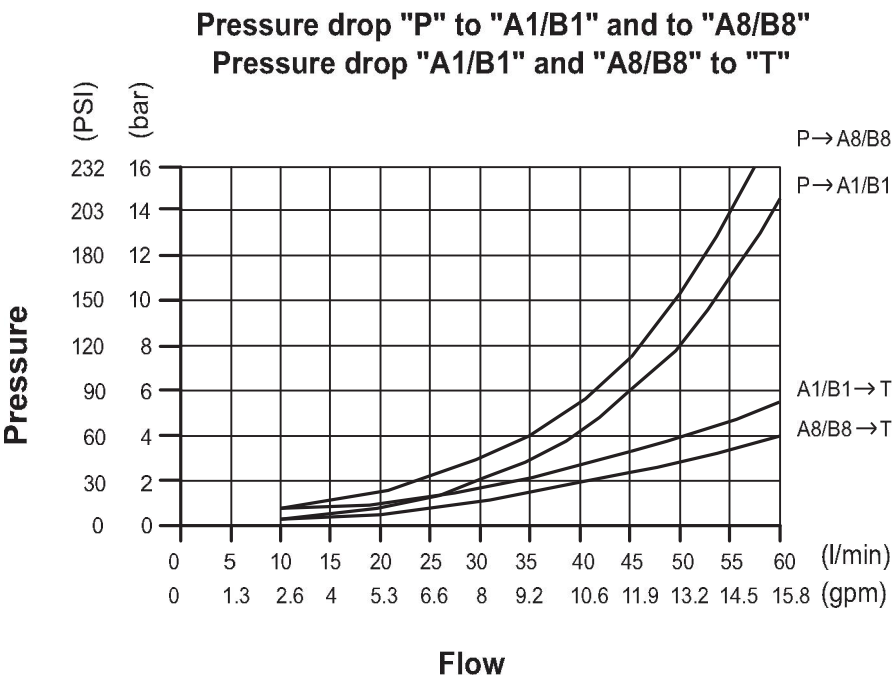
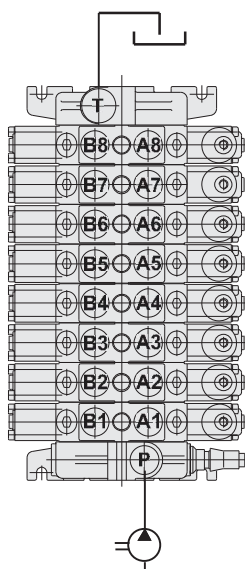
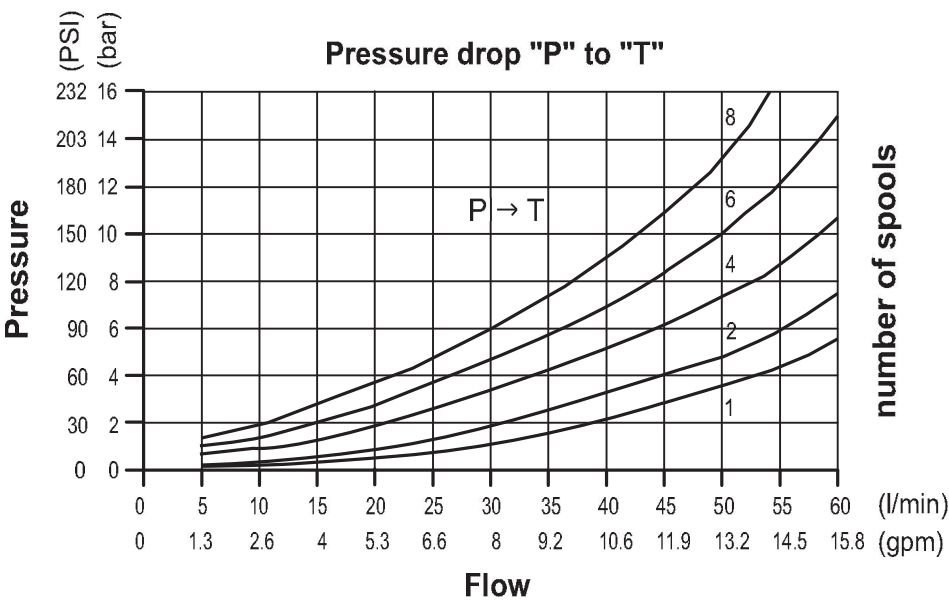
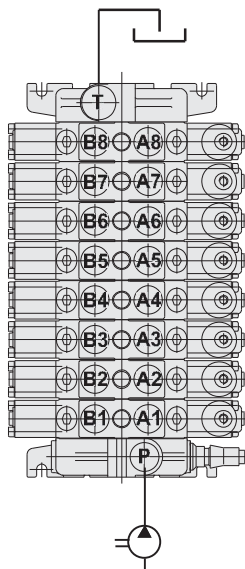


The data of this diagram have been obtained with a force of:
stroke beginning 80 N - stroke end 105 N and standard leakage data.

PERFORMANCE DATA

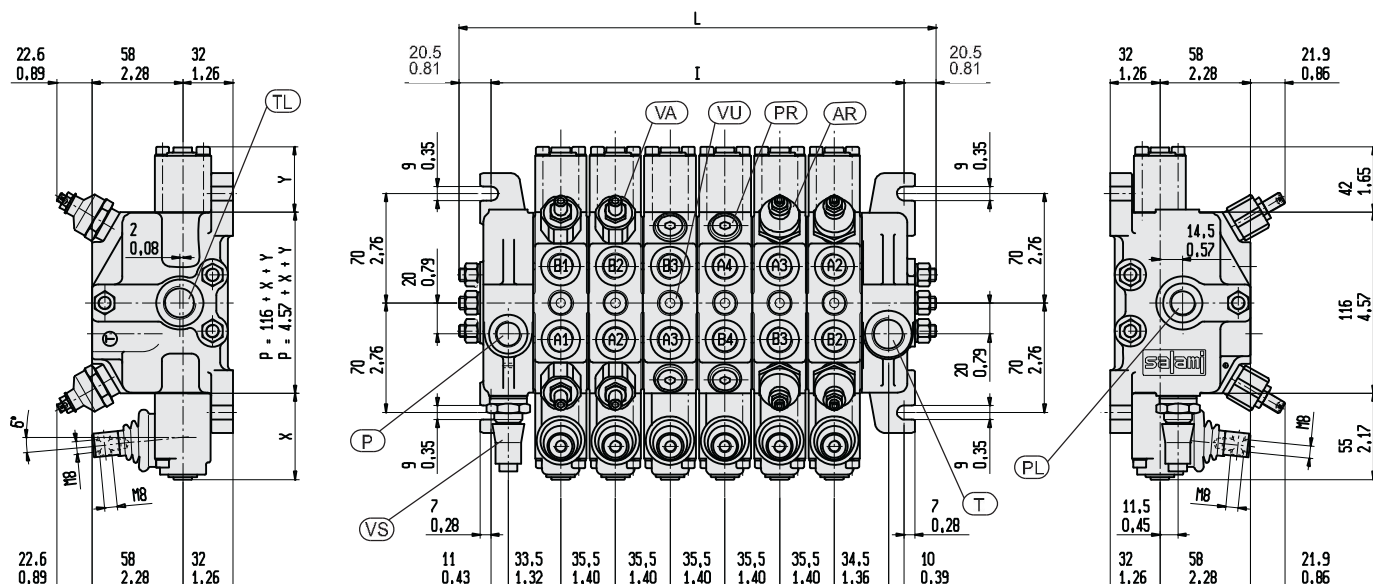
The characteristics in this catalogue are typical measured results.
During measuring a mineral based hydraulic oil with a viscosity of 16 cSt at a temperature of 50°C was used.

FOR FURTHER DETAILS PLEASE CONTACT OUR SALES DEPARTEMENT



DIMENSIONS FROM 1 TO 8 WORKING MODULES

In case of inlet with priority flow valve, adjustable or fixed setting, the inlet module is different. You can see it at page 11. Moreover you can have in your assembling series circuit working module and/or mid inlet module. You can see their different dimensions from page 16 to page 24. Finally you can see the dimensions of all spool controls and spool positionings from page 36 to page 51.



The drawing shown is just an example. The overall dimensions you read are valid for all the VD6A except the parametric dimensions "L" and "I" depending of the number of working sections. The parametric dimension "P" depends on a fixed dimension of 116 mm (4.57 in.) to which you have to add the "X" and "Y" dimensions that you can find in the spool controls and spool positionings pages.

INDEX:

- P** = top inlet port
- PL** = side inlet port
- T** = top outlet port
- TL** = side outlet port
- A/B** = work ports
- VS** = main relief valve
- VA** = overload valve
- AR** = overload and anti-cavitation valve
- PR** = plug for auxiliary valve cavity
- VU** = load check valve

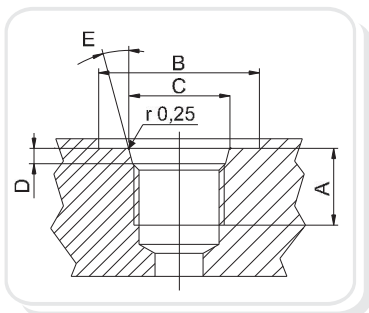
Spools		1	2	3	4	5	6	7	8
I	mm	89	124.5	160	195.5	231	266.5	302	337.5
	in	3.5	4.90	6.30	7.70	9.10	10.49	11.89	13.29
L	mm	130	165.5	201	236.5	272	307.5	343	378.5
	in	5.12	6.51	7.91	9.31	10.71	12.10	13.50	14.90
Weight	Kg.	5.56	7.7	9.8	11.9	14.1	16.3	18.4	20.5
	lb.	12.2	16.9	21.6	26.2	31	35.9	40.5	45.1

PORT SIZES	P - PL - TL1 - P3	T - TL	A - B
BSP ISO 228	G 3/8	G 1/2	G 3/8
SAE ISO 176	SAE#8 3/4 - 16 UNF	SAE#10 7/8 - 14 UNF	SAE#8 3/4 - 16 UNF
ISO 262 - ISO 6149	M 18 x 1.5	M 22 x 1.5	M 18 x 1.5
BSPF JIS B 2351	G 3/8	G 1/2	G 3/8

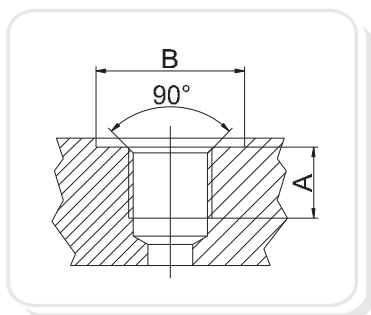
For smaller or bigger thread ports, please contact our sales department

PORTS

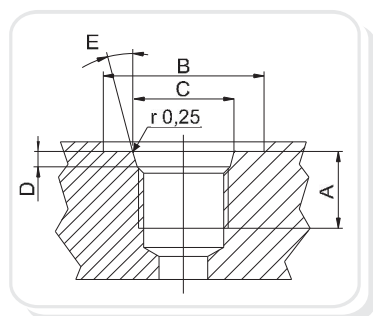
Following are standard ports. For different port types, please contact our sales department.



SAE UN-UNF (ISO 725)							
Dimensions		9/16 - 18 UNF SAE6		3/4 - 16 UNF SAE8		7/8 - 14 UNF SAE10	
mm	In.						
A		13	0,51	15	0,59	17	0,67
B		25	0.83	30	1,18	34	1,34
C		15.6	0.61	20.6	0.81	23.9	0.94
D		2,5	0,10	2.5	0.10	2.5	0.10
E		15°		15°		15°	

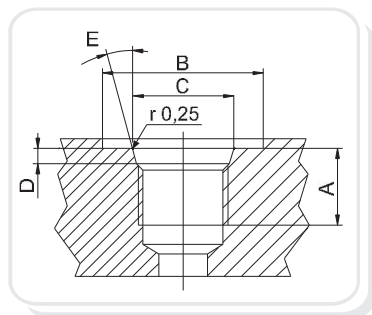


BSP (ISO 228)							
Dimensions		G1/4		G3/8		G1/2	
mm	In.						
A		14	0,55	14	0,55	16	0,63
B		19	1,75	23	1,91	27	1,06



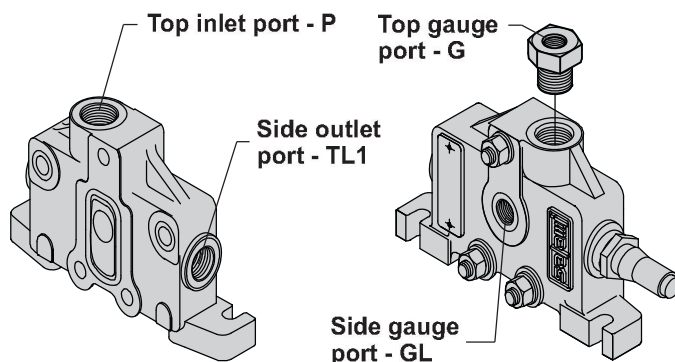
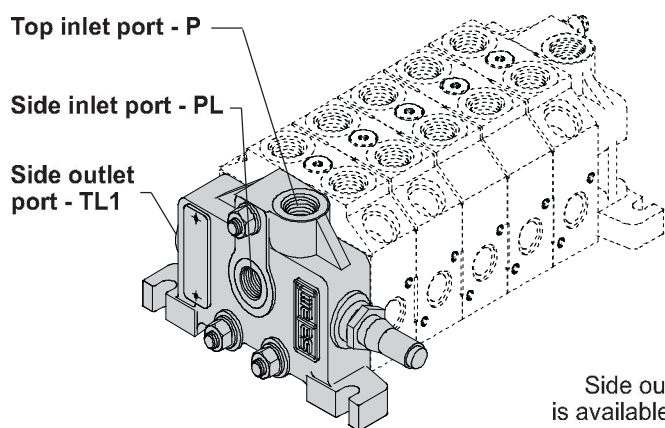
METRIC (ISO 262 - ISO 6149)*									
Dimensions		M18 x 1.5				M22 x 1.5			
mm	In.	ISO 262		ISO 6149		ISO 262		ISO 6149	
A		14	0.55	14,5	0,57	16	0,63	16	0,63
B		27,5	1.08	29	1,14	31,5	1,24	34	1,34
C				19,8	0,78			23,8	0,94
D				2,4	0.09			2,4	0.09

*Available for quantity, please contact our sales dept.



BSPF O-RING BOSS (JIS B 2351)							
Dimensions		G 1/4		G 3/8		G 1/2	
mm	In.						
A		12	0,47	12	0,47	16	0,63
B		24	0,94	28	1,10	34	1,34
C		15.6	0,61	18.6	0,73	22.6	0,89
D		2,5	0,10	2,5	0,10	2,5	0,10
E		15°		15°		15°	

INLET MODULE (HYDRAULIC CIRCUITS)



Side outlet port (TL1)
is available only on this side
with the following threads:

BSP (ISO 228) - G 3/8
SAE UN-UNF (ISO725) - SAE 8

Top gauge port is obtained to add
special plug to inlet module comm. code 02,
and are available with the following threads:

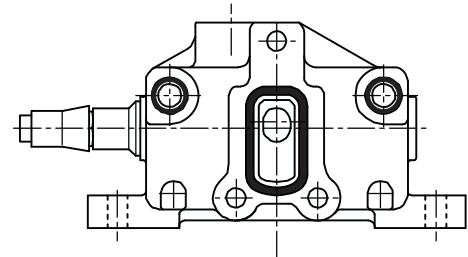
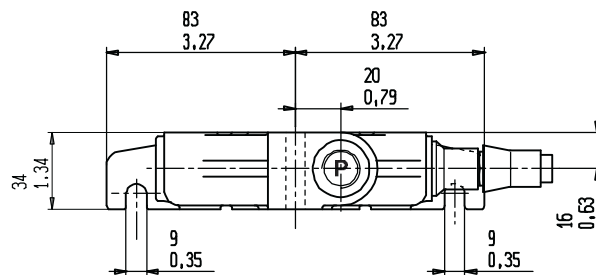
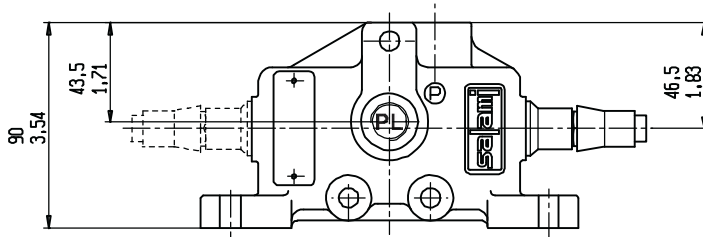
BSP (ISO 228) - G 1/4
SAE UN-UNF (ISO725) - SAE 4

COMMERCIAL CODES

01 Top inlet port	02 Side inlet port top inlet port plugged	03 Top and side inlet ports	09 Top inlet and side outlet (TL1) ports TL1 Available for quantity	10 Side inlet and outlet (TL1) ports top ports plugged TL1 Available for quantity
21 Top inlet port with side gauge port	22 Side inlet port with top gauge port See drawing above	30 Side inlet and outlet (TL1) ports with top gauge port TL Available for quantity		

INLET MODULES (DIMENSIONS)

IN ALL THESE COMMERCIAL CODES PORT SIZE ARE SHOWN ON PAGE 8



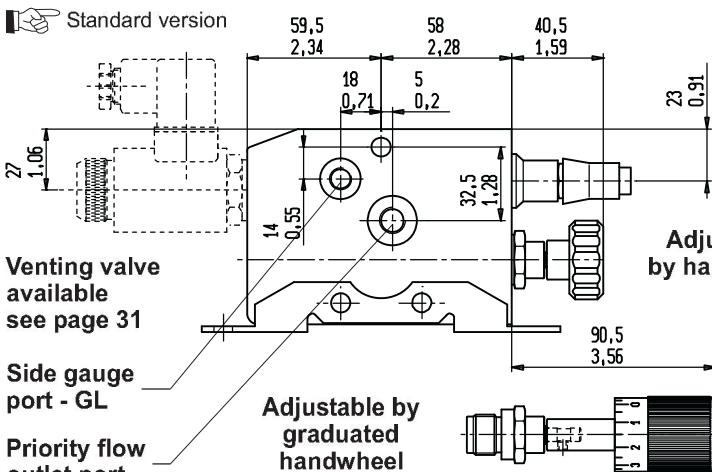
Standard inlet module is machined for the main relief valve assembled as shown in this drawing.

It is also possible to have the m.r.v. at the opposite side, you need to specify it in phase of order. You can have the venting valve too, electric operated or external hydraulic piloted.

It can be located on both side with or without m.r.v. In case of m.r.v., the venting valve is located at the opposite side.

Data sheets of valves for the inlet module from page 30 to page 31.

Standard version



Venting valve available see page 31

Side gauge port - GL

Priority flow outlet port - PF

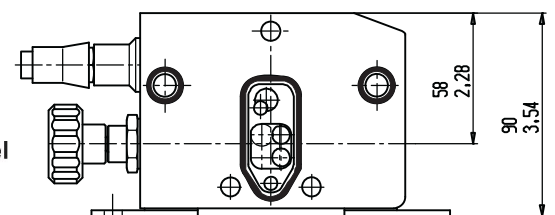
Adjustable by graduated handwheel

Adjustable by handwheel

Adjustable by proportionally operated solenoid cartridge valve

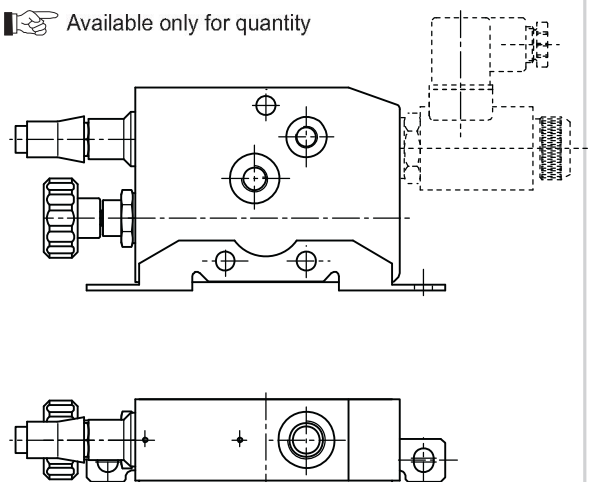
Top inlet port - P

INLET MODULE with built-in priority flow valve (DIMENSIONS)



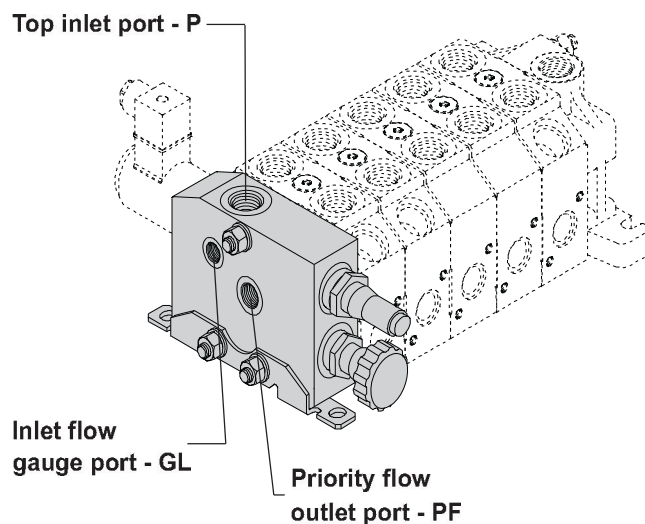
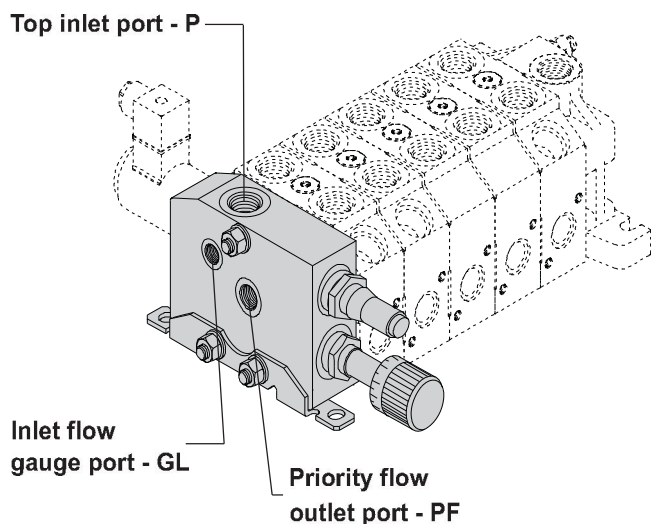
Available also with main relief valve and adjustable priority flow valve at the opposite side

Available only for quantity



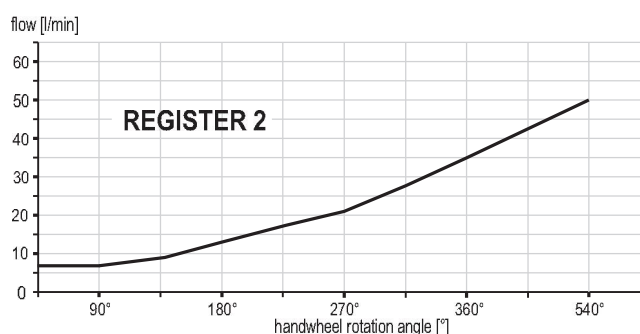
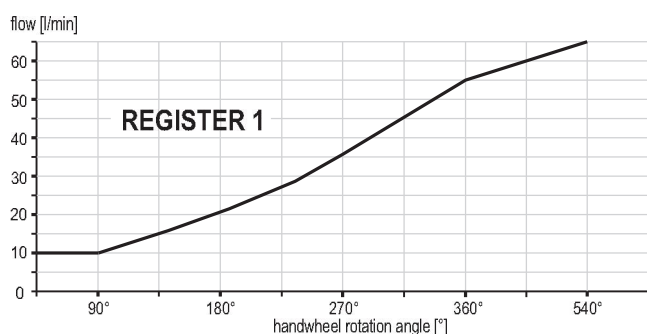
INLET MODULE WITH ADJUSTABLE PRIORITY FLOW VALVE

Inlet module with priority flow valve is available with priority flow which may go inside the directional control valve or be brought outside through the PF port.  In case of external priority flow, at the downstream, you can assemble any working module, in case of internal priority flow you need to assemble only the working modules of pages 19.



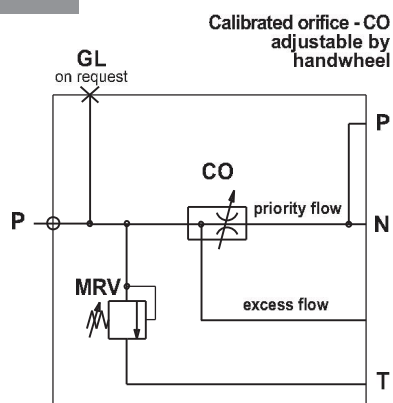
PORT SIZES	P	PF	GL
BSP ISO 228	G 3/8	G 1/4	G 1/8
METRIC ISO 262	M 18 x 1.5	M 14 x 1.5	M 12 x 1.5
SAE ISO 176	SAE#8 3/4 - 16 UNF	SAE#4 7/16 - 20 UNF	SAE#2 5/16-24 UNF

The p.f.v. on the inlet is available with two kinds of regulation ranges depending on two different types of internal register.
Pls. specify register 1 or 2 in the order.
Inlet flow gauge port **GL** available on request.



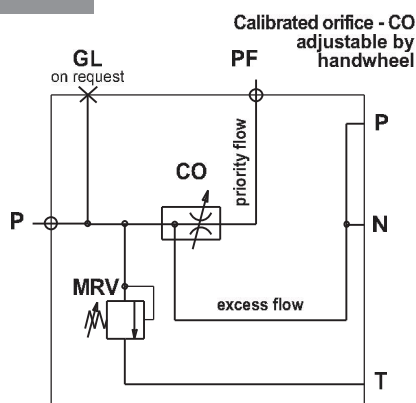
31

Top inlet port with internal adjustable priority flow



32

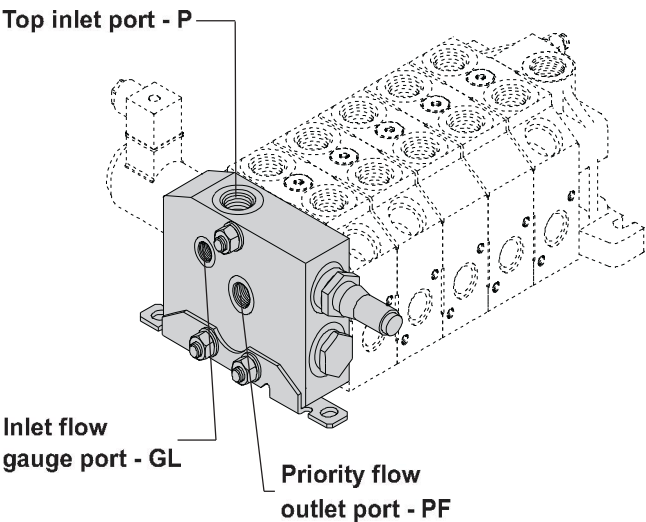
Top inlet port with external adjustable priority flow



INLET MODULE WITH FIXED PRIORITY FLOW VALVE

Inlet module with priority flow valve is available with priority flow which may go inside the directional control valve or be brought outside through the PF port. In case of external priority flow, at the downstream, you can assemble any working module, in case of internal priority flow you need to assemble only the working modules of pages 19.

- Range of available
priority flows:
- 4 l/min - 1.06 gpm US
 - 5 l/min - 1.32 gpm US
 - 6.3 l/min - 1.66 gpm US
 - 8 l/min - 2.11 gpm US
 - 10.5 l/min - 2.77 gpm US
 - 16.5 l/min - 4.36 gpm US

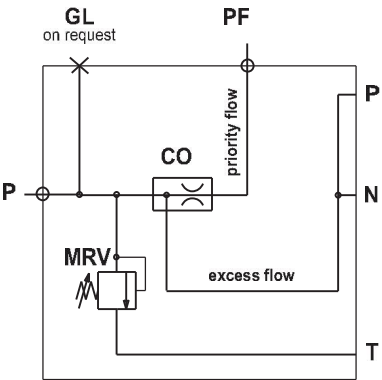


The p.f.v. on the inlet is available with six values of priority flows(as you can see in the table above), depending on six different types of calibrated orifices. Pls. specify your value in the order. Inlet flow gauge port **GL** available on request.

PORT SIZES	P	PF	GL
BSP ISO 228	G 3/8	G 1/4	G 1/8
METRIC ISO 262	M 18 x 1.5	M 14 x 1.5	M 12 x 1.5
SAE ISO 176	SAE#8 3/4 - 16 UNF	SAE#4 7/16 - 20 UNF	SAE#2 5/16-24 UNF

Top inlet port with external
fixed priority flow

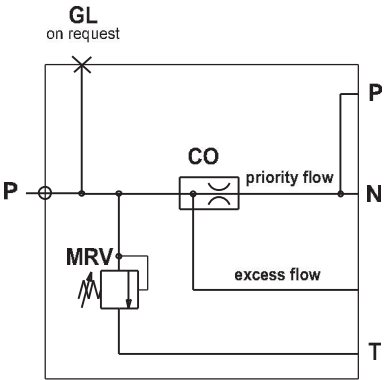
33



Calibrated orifice - CO

Top inlet port with internal
fixed priority flow

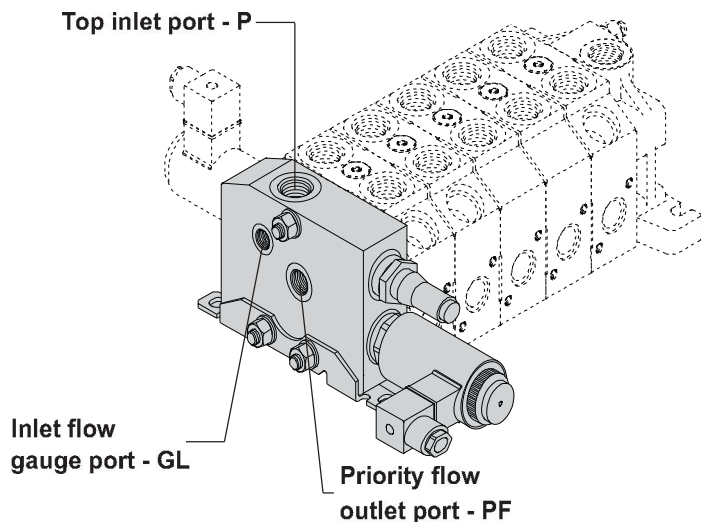
34



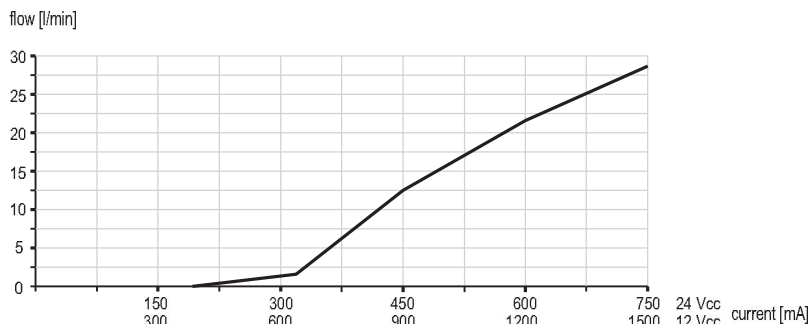
Calibrated orifice - CO

INLET MODULE WITH ELECTRICALLY ADJUSTABLE PRIORITY FLOW VALVE

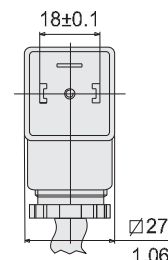
Inlet module with priority flow valve is available with priority flow which may go inside the directional control valve or be brought outside through the PF port.  In case of external priority flow, at the downstream, you can assemble any working module, in case of internal priority flow you need to assemble only the working modules of pages 19.



PORT SIZES	P	PF	GL
BSP ISO 228	G 3/8	G 1/4	G 1/8
METRIC ISO 262	M 18 x 1.5	M 14 x 1.5	M 12 x 1.5
SAE ISO 176	SAE#8 3/4 - 16 UNF	SAE#4 7/16 - 20 UNF	SAE#2 5/16-24 UNF



CONNECTOR
DIN 43650 - A/ISO 4400



Proportional controlled electric valve

DATI TECNICI/SPECIFICATIONS

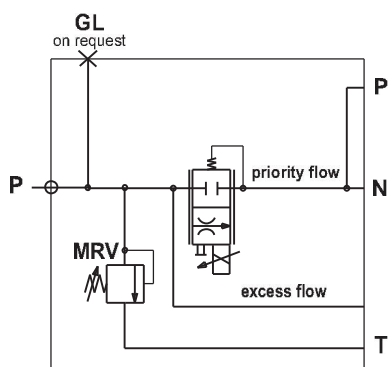
pressione max in 1:2:3/max pressure in 1:2:3	300 Bar
portata max/max flow	30 L/min
viscosità/oil viscosity/fluído/fluid	vedi pag. 0.000.12
trafilamenti/oil leakage	250 cc/min
tensioni disponibili/available voltage	12-24 Vcc
corrente max 12 Vcc/max current 12 Vcc	1600mA
corrente max 24 Vcc/max current 24 Vcc	800mA
PWM	120 Hz
resistenza bobina a 20° C/coil resistance 20° C12 Vcc:4,2Ω - 24 Vcc:13,8Ω	
isteresi/hysteresis	5%
grado di protezione con connettore montato/protection index with standard connector	IP 65
coppia serraggio cartuccia/cartridge torque	30 Nm
coppia serraggio ghiera/torque ring nut	4 Nm
peso (con bobina)/weight (coil included)	0,56 Kg

Max adjustable flow

30 l/min - 7.92 gpm US

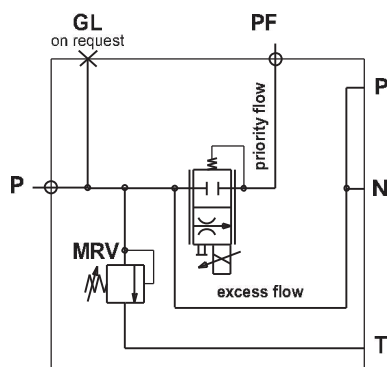
35

Top inlet port with adjustable priority flow inside



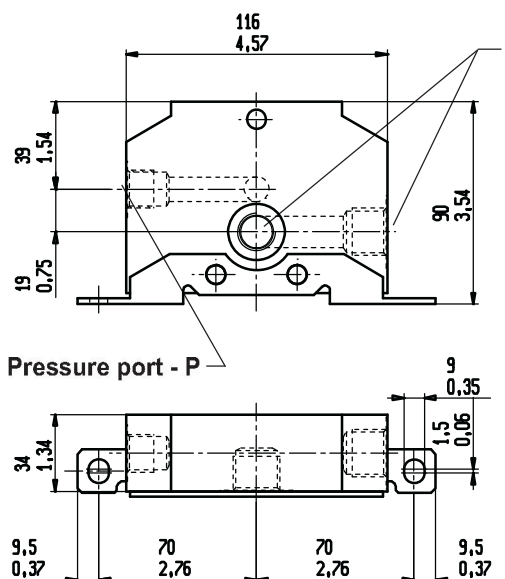
36

Top inlet port with adjustable priority flow outside



INLET MODULES

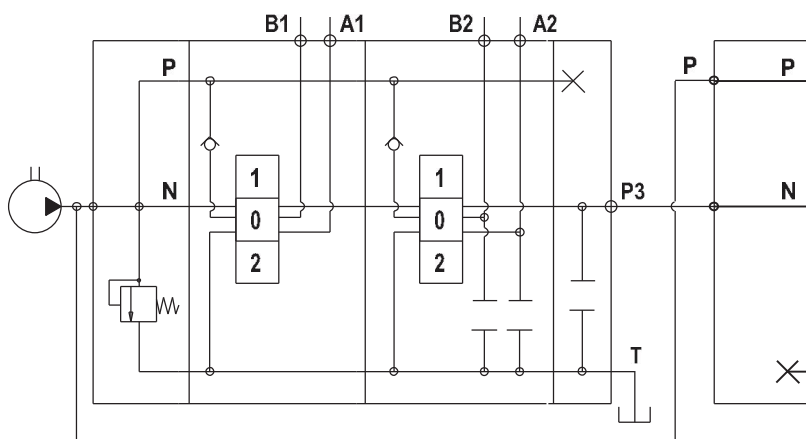
The back seal kit is the same of previous page



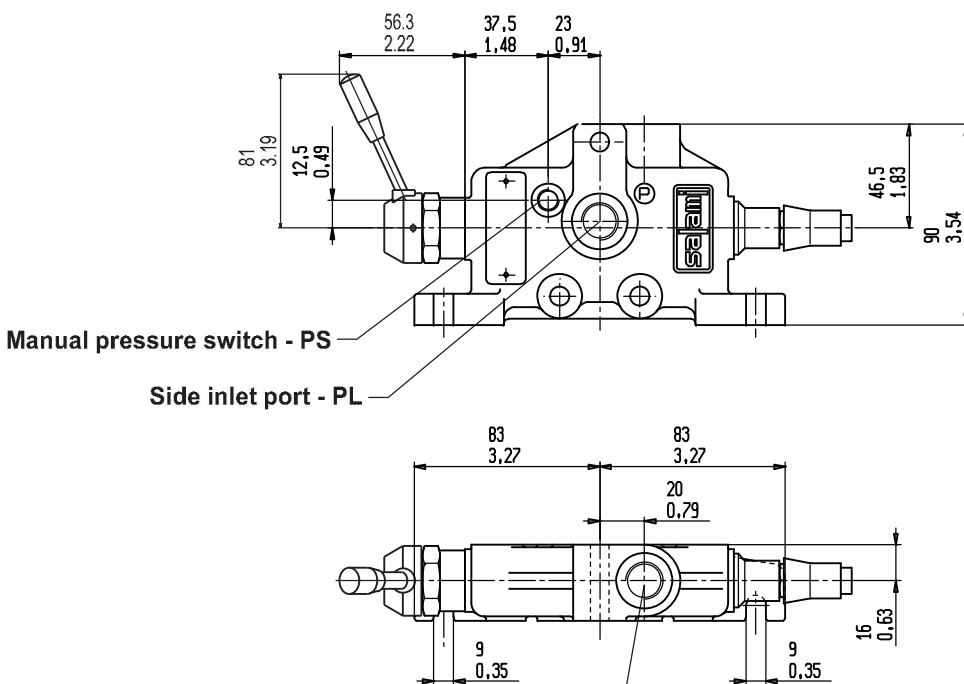
Feeding port from
power beyond - P3

Inlet module to realize parallel circuit between
two different directional control valves. It must
be located on the upstream valve.

43



The back seal kit is the same of previous page



Manual pressure switch - PS

Side inlet port - PL

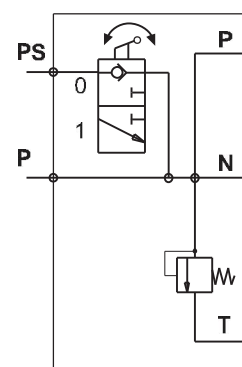
Top inlet port - P

P port size see page 8

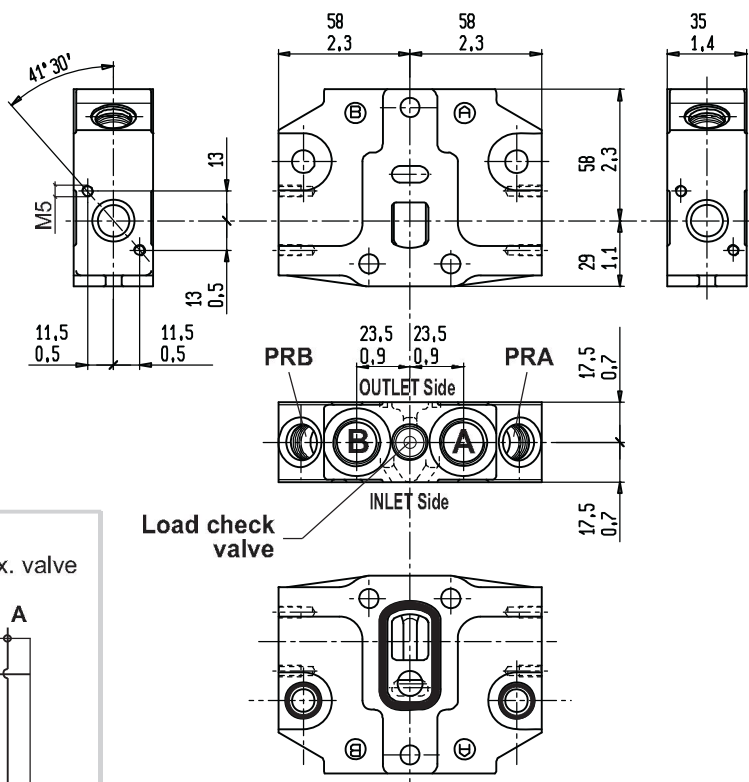
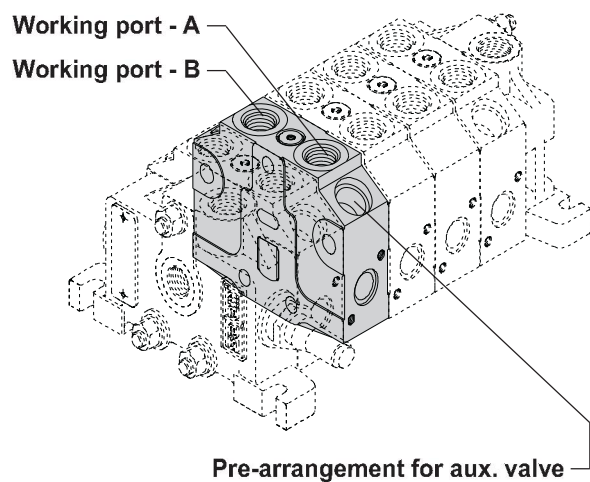
PORT SIZES	PS
BSP ISO 228	G 1/8
METRIC ISO 262	M 12 x 1.5
SAE ISO 176	SAE#2 5/16-24 UNF

Top inlet port with
manual pressure
switch on "B" side
and main relief
valve on "A" side
(see drw. besides)

51

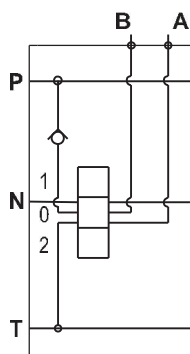


WORKING MODULE (PARALLEL CIRCUIT)

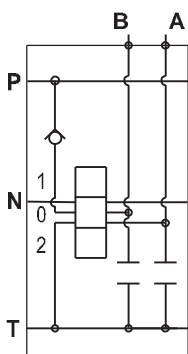


P

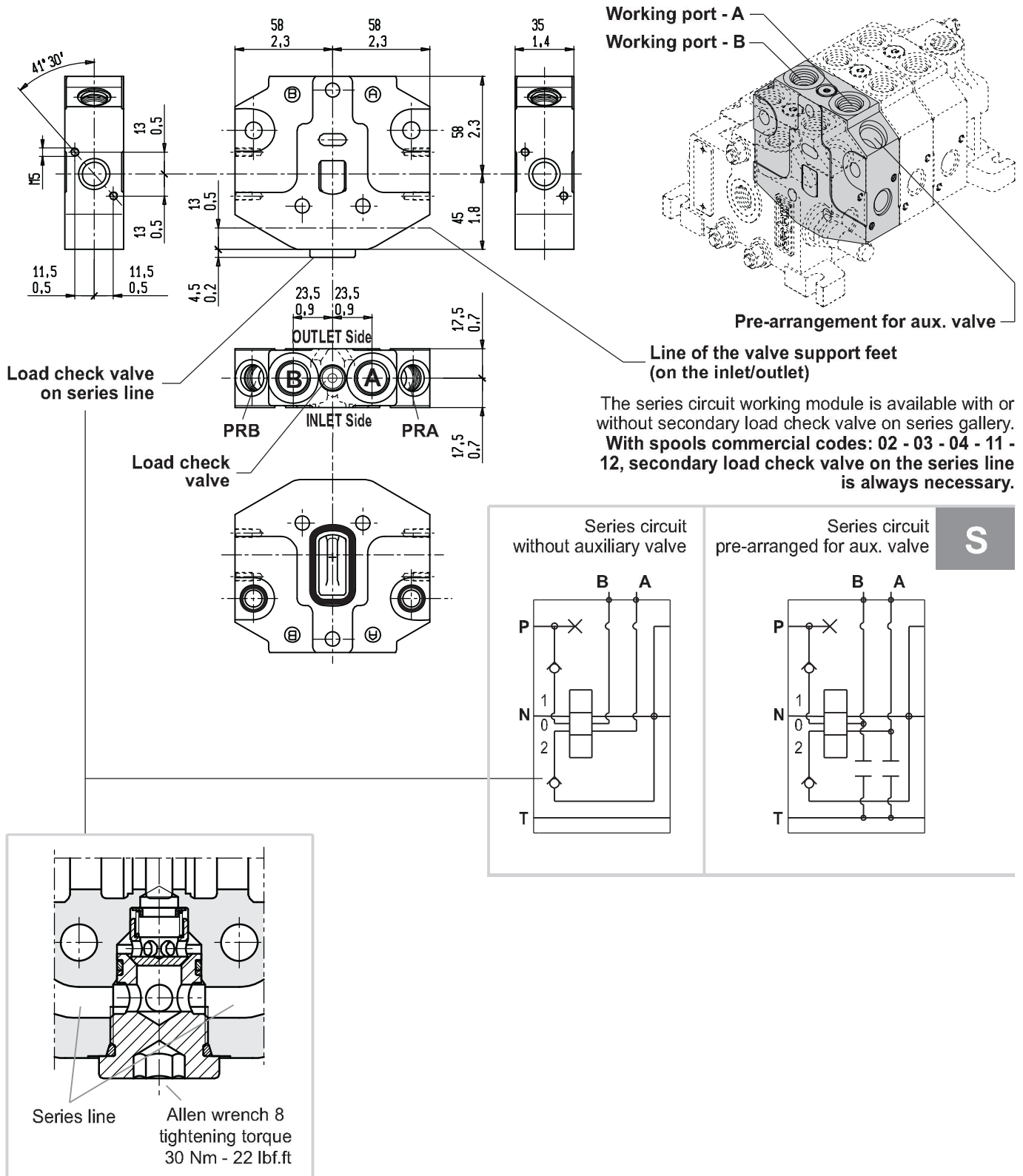
Parallel circuit
without auxiliary valve



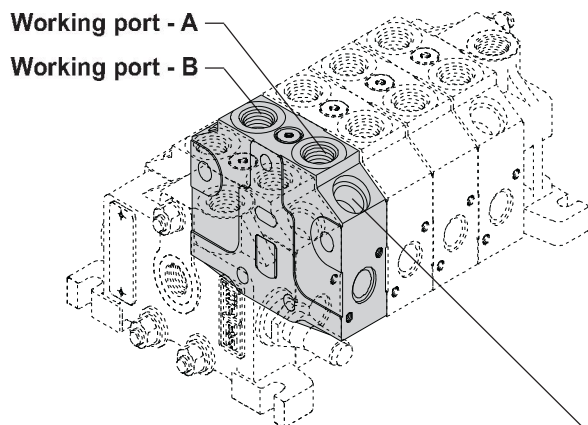
Parallel circuit
pre-arranged for aux. valve



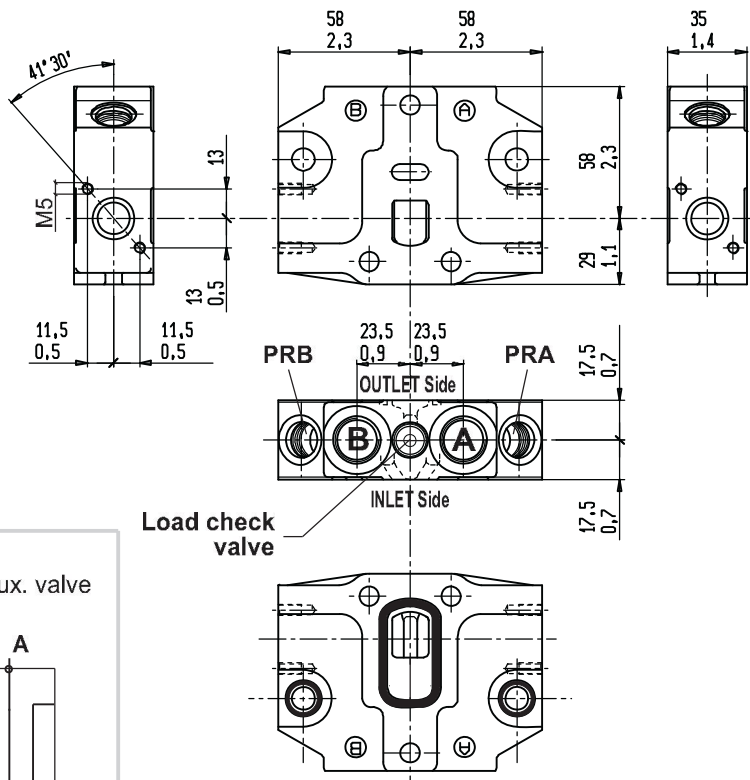
WORKING MODULE (SERIES CIRCUIT)



WORKING MODULE (TANDEM CIRCUIT)

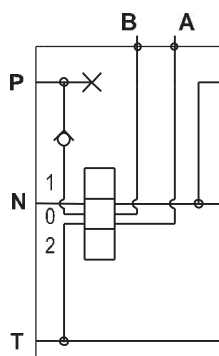


Pre-arrangement for aux. valve

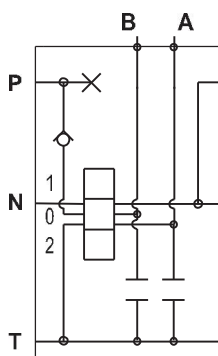


T

Tandem circuit
without auxiliary valve



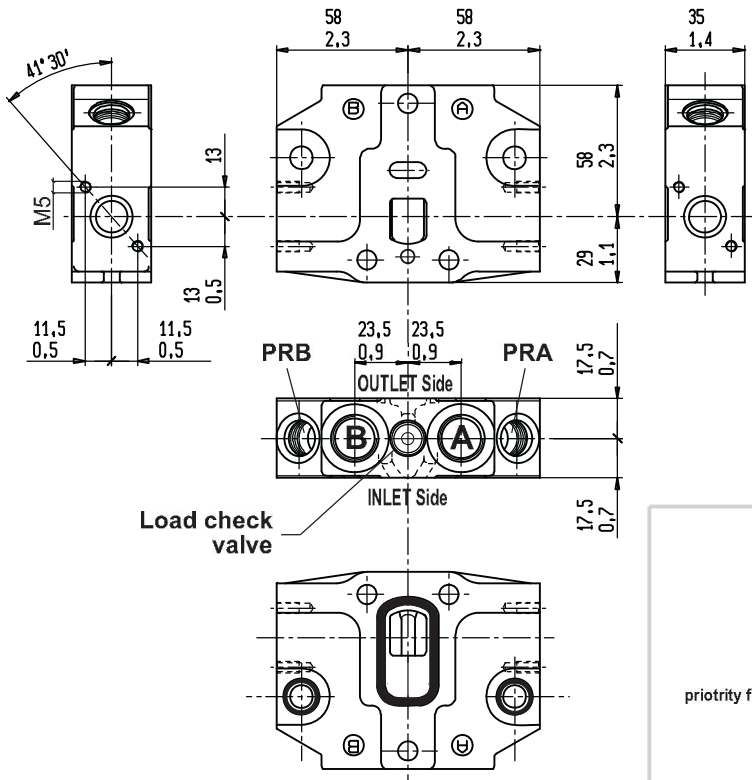
Tandem circuit
pre-arranged for aux. valve



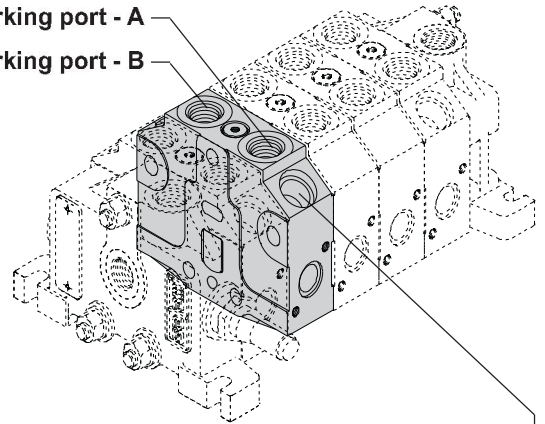
DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

VD6A

WORKING MODULES ASSEMBLING WITH INLET MODULE WITH PRIORITY FLOW VALVE

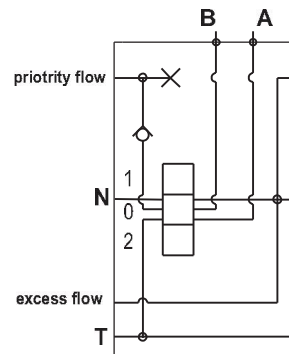


Working port - A
Working port - B

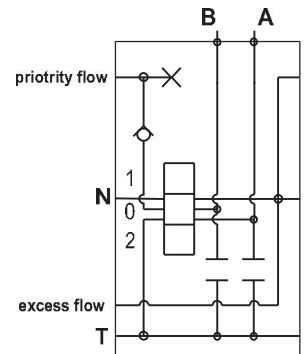


Pre-arrangement for aux. valve

Tandem circuit
without auxiliary
valve

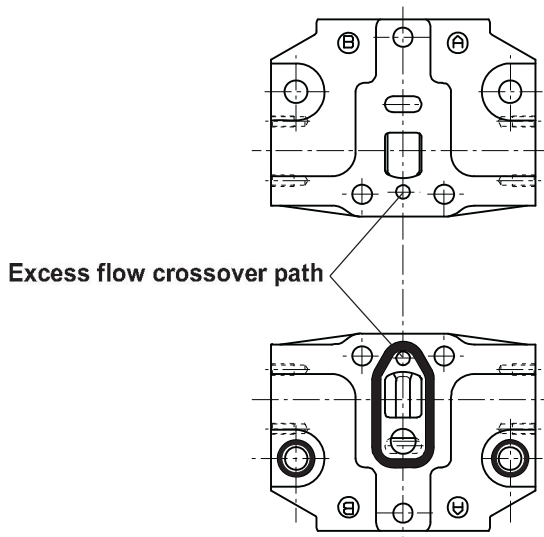


Tandem circuit
pre-arranged for
aux. valve

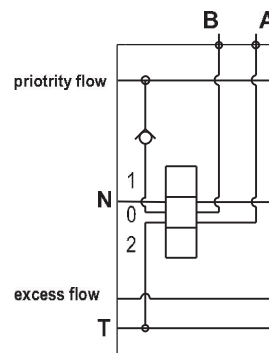


RT

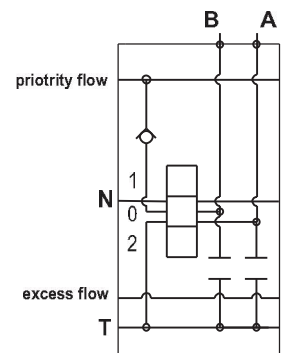
Dimensions are the same of drawing above



Parallel circuit
without auxiliary valve
with excess flow crossover



Parallel circuit
pre-arranged for
aux. valve with
excess flow crossover

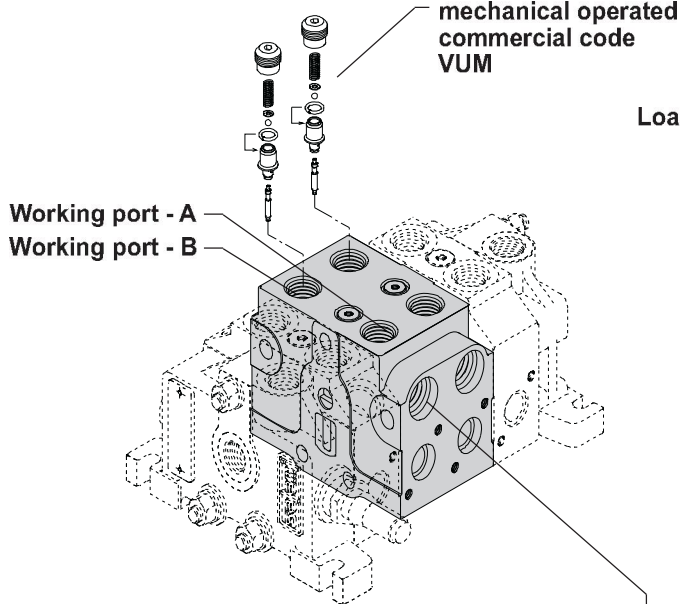
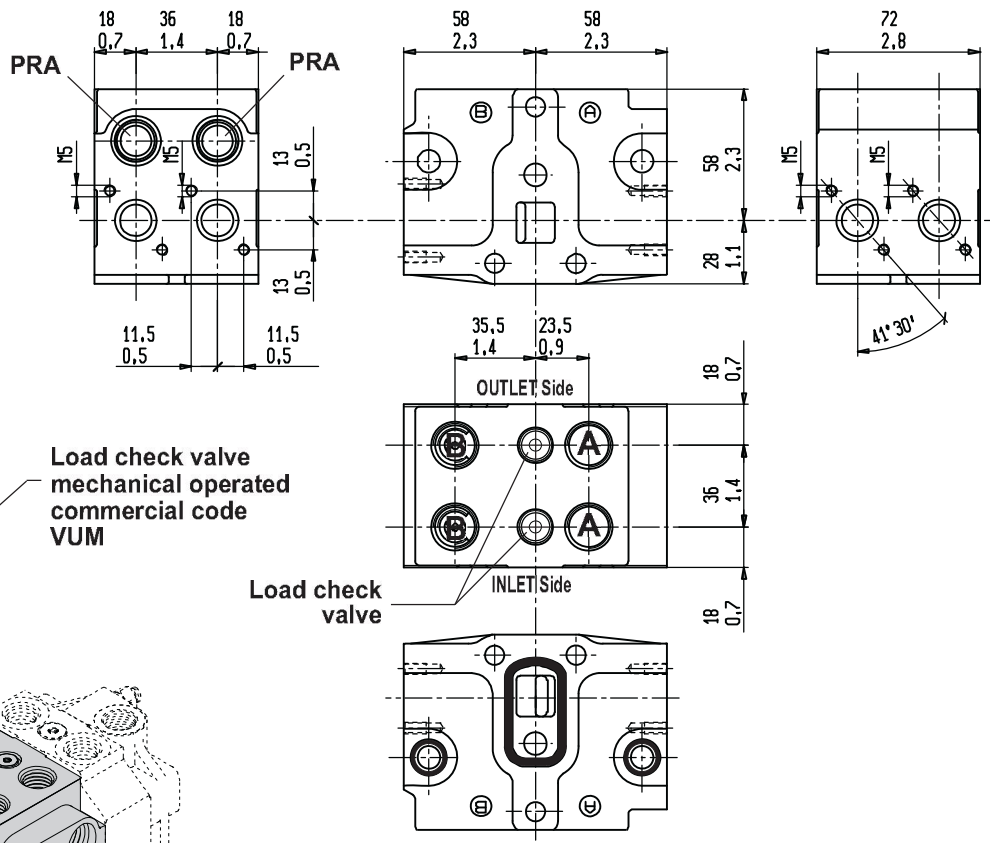


RP

DOUBLE WORKING MODULE (PARALLEL CIRCUIT) WITH LOAD CHECK VALVE MECHANICAL OPERATED ON "B" PORTS

This double working module with parallel circuit is built with a special machining to insert a load check valve piloted with a mechanical device into "B" ports. When the spool is moved, a cam is pushed up by a tapered profile causing the starting opening of **VUM**.

This type of circuit is created for customers which need to control the load in position when the spool returns in position 0. Moreover the mechanical device to pilot the **VUM** guarantees a very good metering. This working module can be pre-arranged for auxiliary valves on "A" ports.



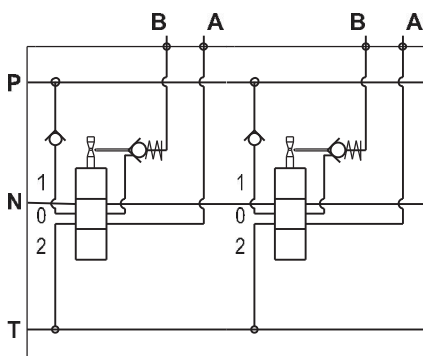
Pre-arrangement for aux. valve only on "A" ports

Auxiliary valves available are those from page 32 to page 34.

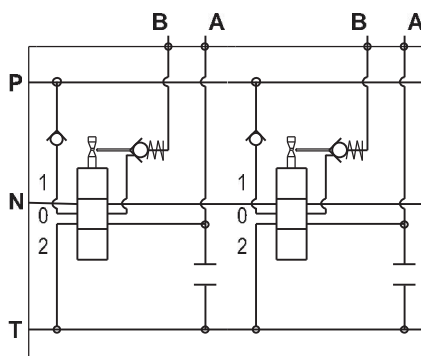
In any case this double working module is a non-standard release. For this reason in case you are interested you can contact our sales department and we suggest you to require an appropriate assembling and circuit drawing.

P

Parallel circuit
without auxiliary valve

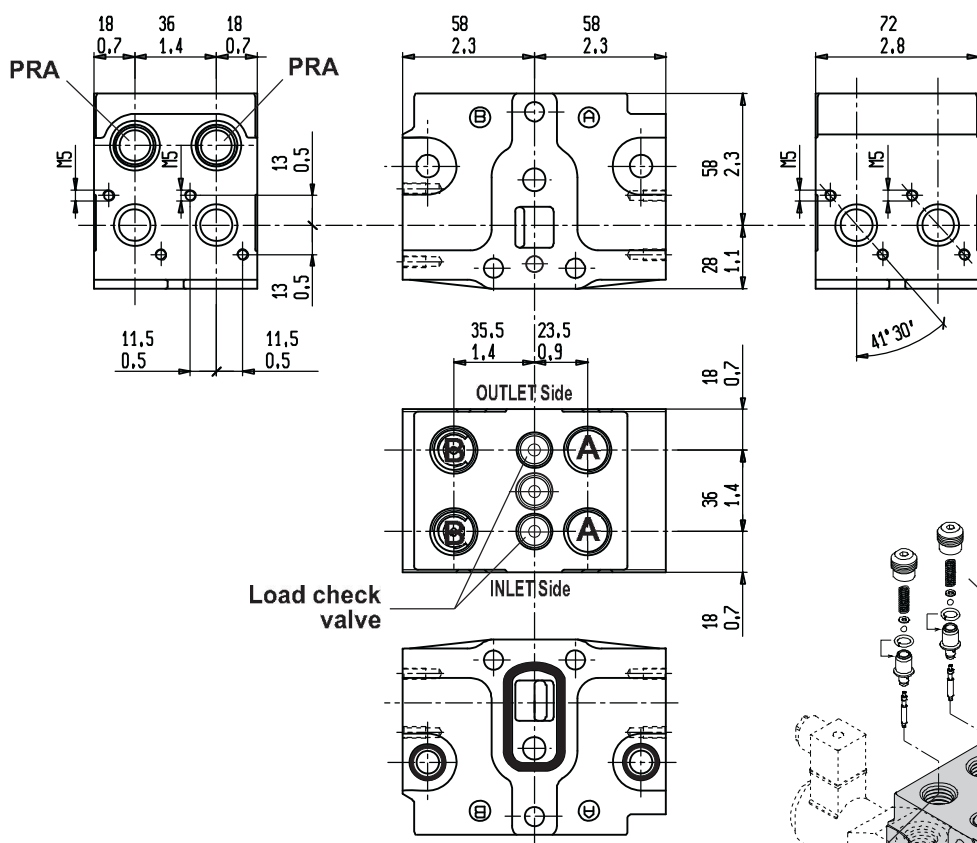


Parallel circuit
pre-arranged for aux. valves on "A" ports



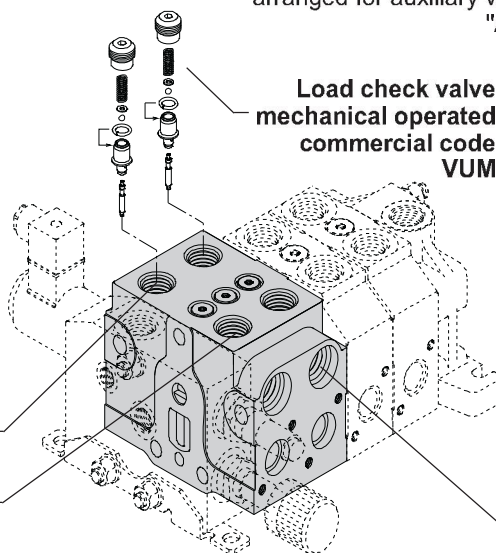
DOUBLE WORKING MODULE (TANDEM/PARALLEL CIRCUIT) WITH LOAD CHECK VALVE MECHANICAL OPERATED ON "B" PORTS

Assembling with inlet module with built-in priority flow valve (see page from 11 to 14)



This double working module with first section tandem circuit and second parallel circuit is built with a special machining to insert a load check valve piloted with a mechanical device into "B" ports. When the spool is moved, a cam is pushed up by a tapered profile causing the starting opening of **VUM**.

This type of circuit is created for customers which need to control the load in position when the spool returns in position 0. Moreover the mechanical device to pilot the **VUM** guarantees a very good metering. This working module can be pre-arranged for auxiliary valves on "A" ports.



Auxiliary valves available are those from page 32 to page 34.

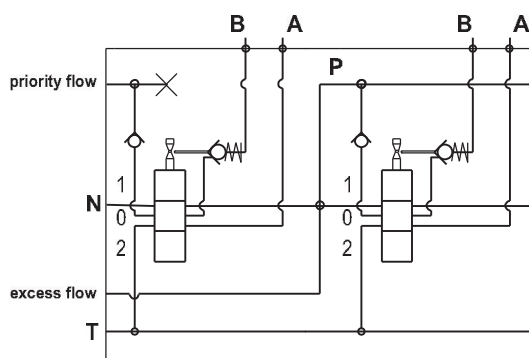
In any case this double working module is a non-standard release. For this reason in case you are interested you can contact our sales department and we suggest you to require an appropriate assembling and circuit drawing.

Working port - A

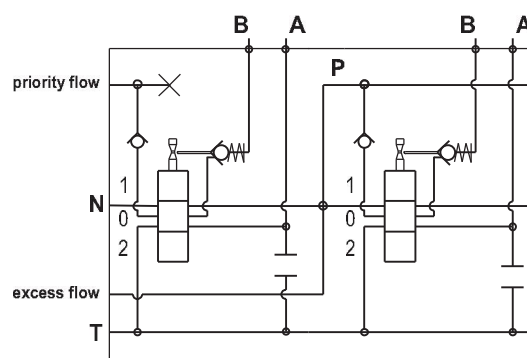
Working port - B

Pre-arrangement for aux. valve only on "A" ports

First section tandem circuit, second parallel circuit without auxiliary valve



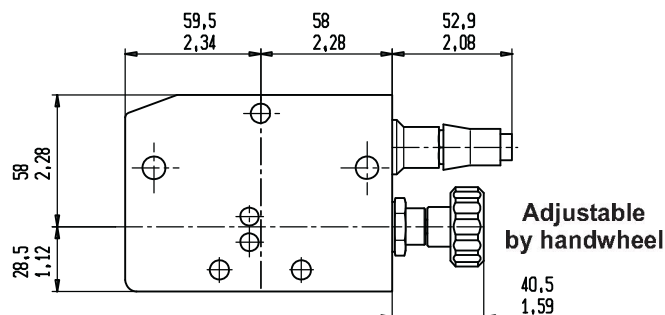
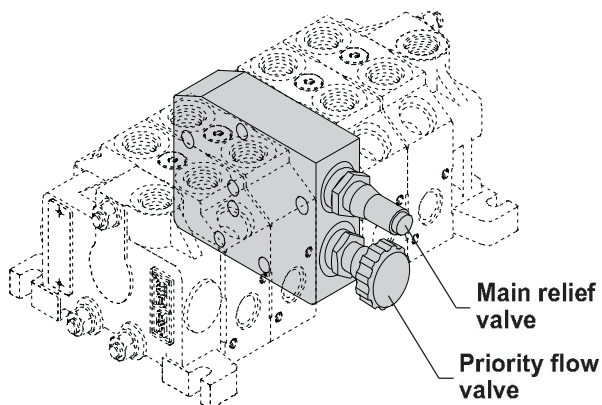
First section tandem circuit, second parallel circuit pre-arranged for aux. valves on "A" ports



T

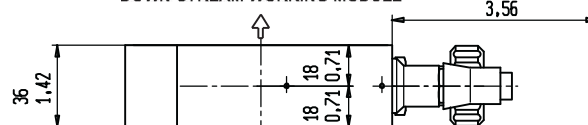
MID WORKING MODULE WITH ADJUSTABLE PRIORITY FLOW VALVE

Mid working module with priority flow valve is available only with priority flow which go to the upstream working module. With this type of mid inlet you must assemble the working module of page 19.

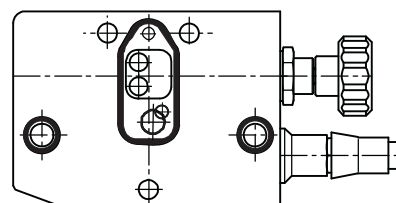


Adjustable by graduated handwheel

DOWN-STREAM WORKING MODULE



UP-STREAM WORKING MODULE

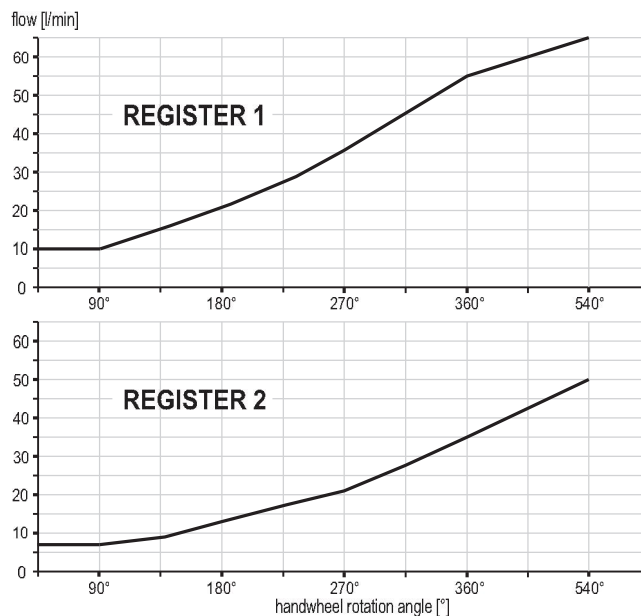
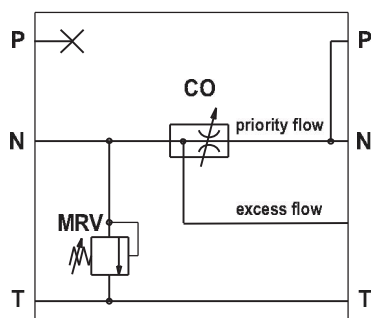


With this mid working module the priority and excess flows go always to the down-stream working module. For this reason at the down-stream you must assemble the working module of page 19. The p.f.v. is available with two kinds of regulation range depending of the valve register. Please specify register 1 or register 2 when you order.

I5

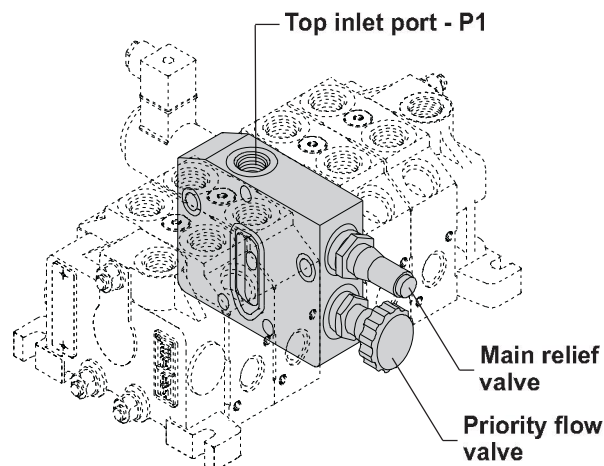
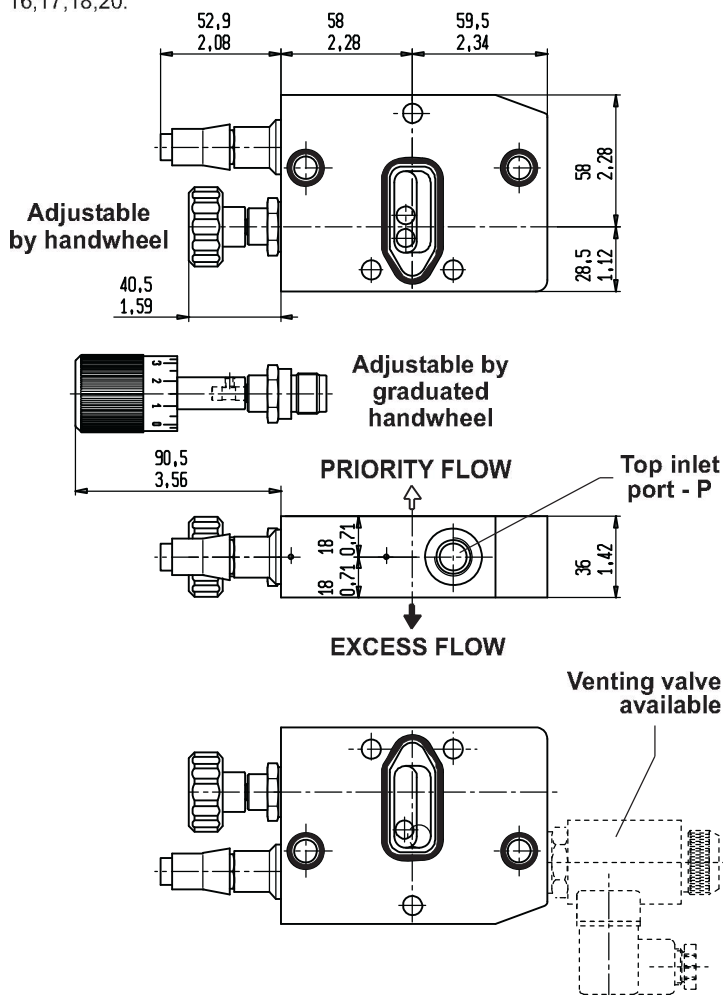
Mid inlet with adjustable priority flow valve inside

Calibrated orifice - CO adjustable by handwheel

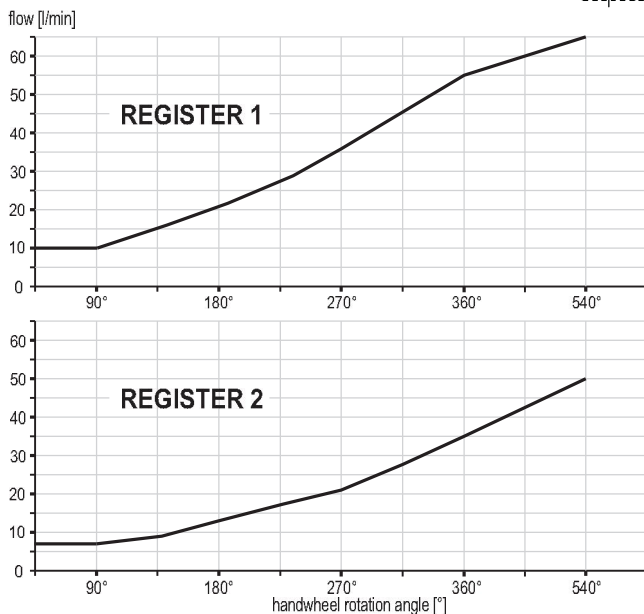
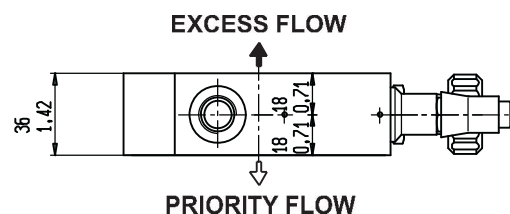


MID INLET MODULE WITH ADJUSTABLE PRIORITY FLOW VALVE

Mid inlet module with priority flow valve is available with priority flow which may go to the upstream working module or to the downstream working module, depending of assembling as shown in the drawing below. With this type of mid inlet you must assemble the working module of pages 16,17,18,20.



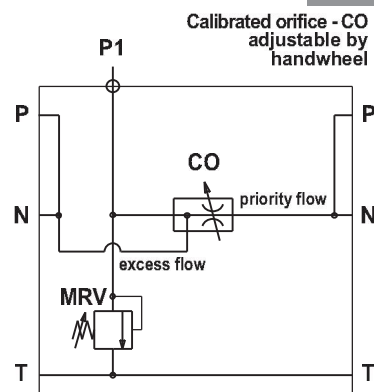
Just turning of 180° the mid inlet module you can decide where to manage the priority flow and the excess flow



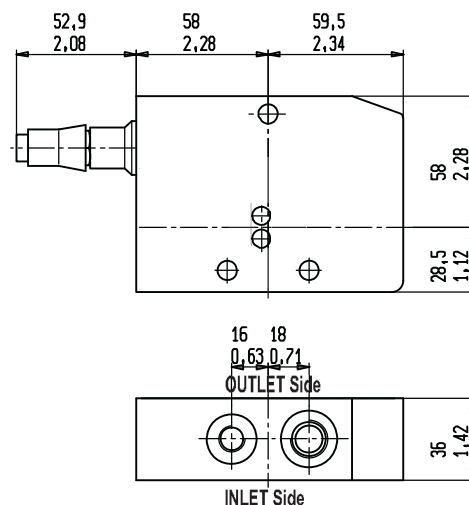
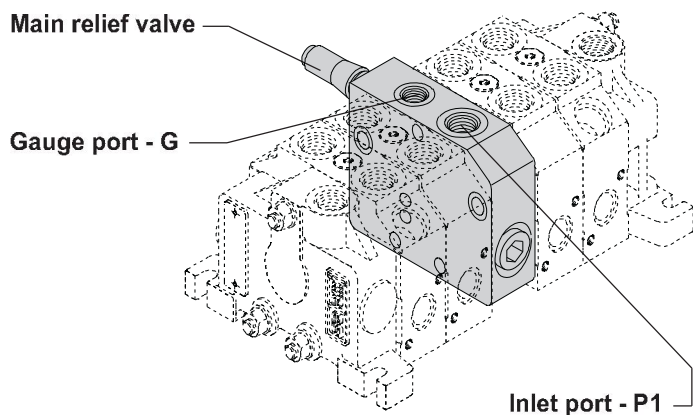
The p.f.v. is available with two kinds of regulation range depending of the valve register. Please specify register 1 or register 2 when you order.

Mid inlet with adjustable priority flow valve inside

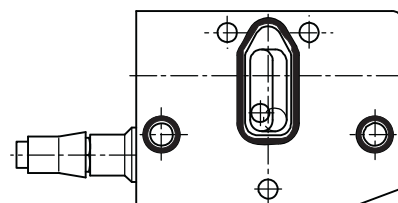
16



MID INLET MODULE (HYDRAULIC CIRCUITS)

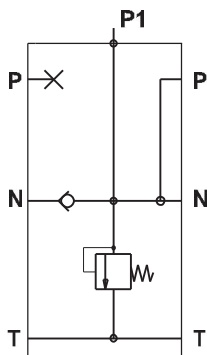


Gauge port is available with
the following threads:
BSP (ISO 228) - G 1/4
SAE UN-UNF (ISO725) - SAE 4



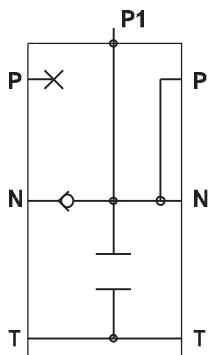
I1

Mid inlet for second
pump with combining
flows and main
relief valve



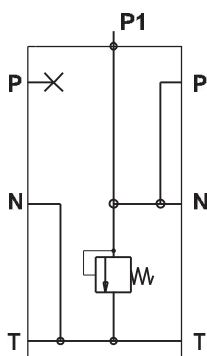
I2

Mid inlet for second
pump with combining
flows without main
relief valve



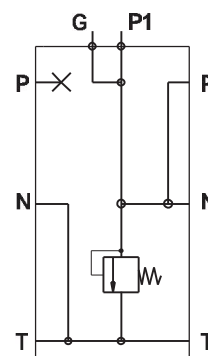
I3

Mid inlet for second
pump with split flows
and main relief valve

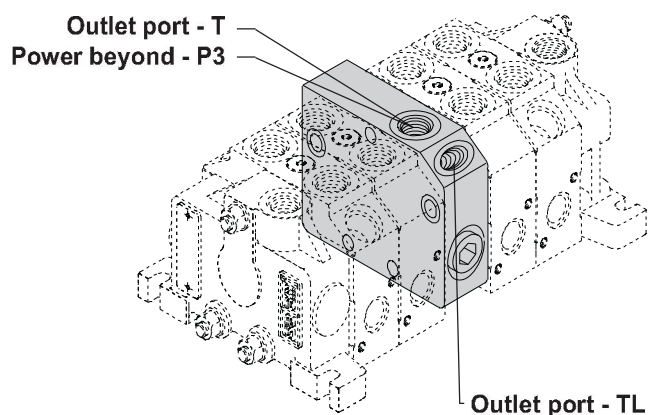
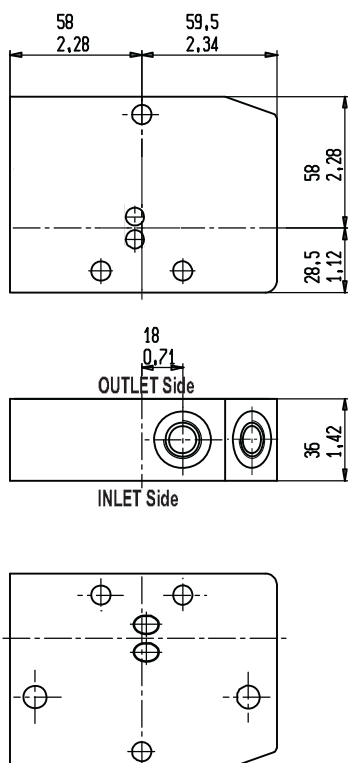


I4

Mid inlet for second
pump with split flows
and main relief valve
+ gauge port

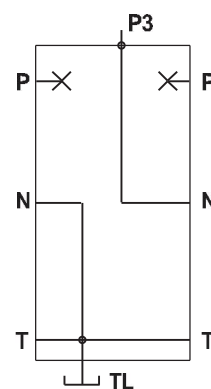


MID OUTLET MODULE (HYDRAULIC CIRCUITS)

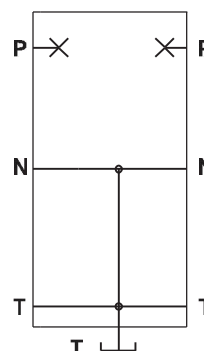


 In case of commercial code **19** the tank port is at the top "T"
In case of commercial codes **17** and **18** the top port is for the power beyond "P3" and the tank port is at the side "TL"

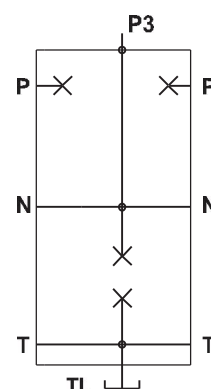
Mid outlet **17**



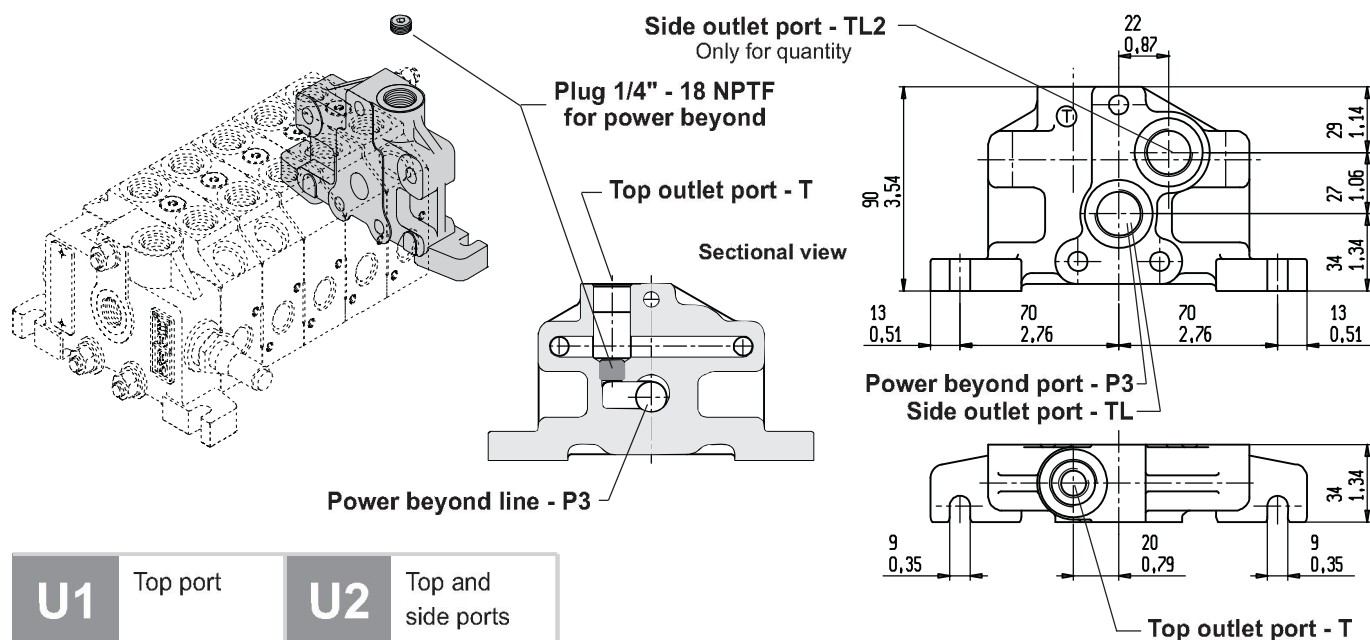
Mid outlet **19**

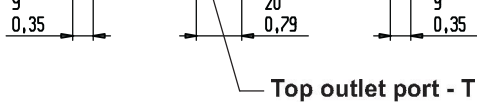
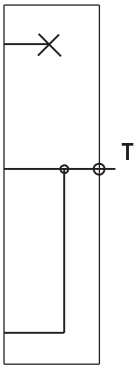
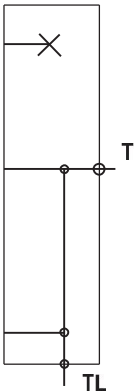
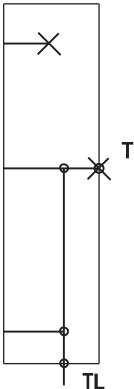
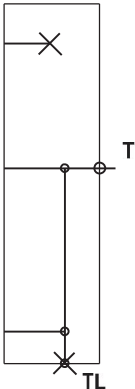
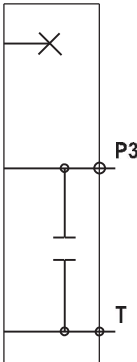
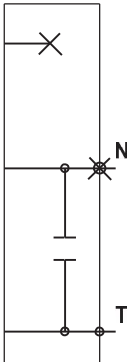


Mid outlet **18**

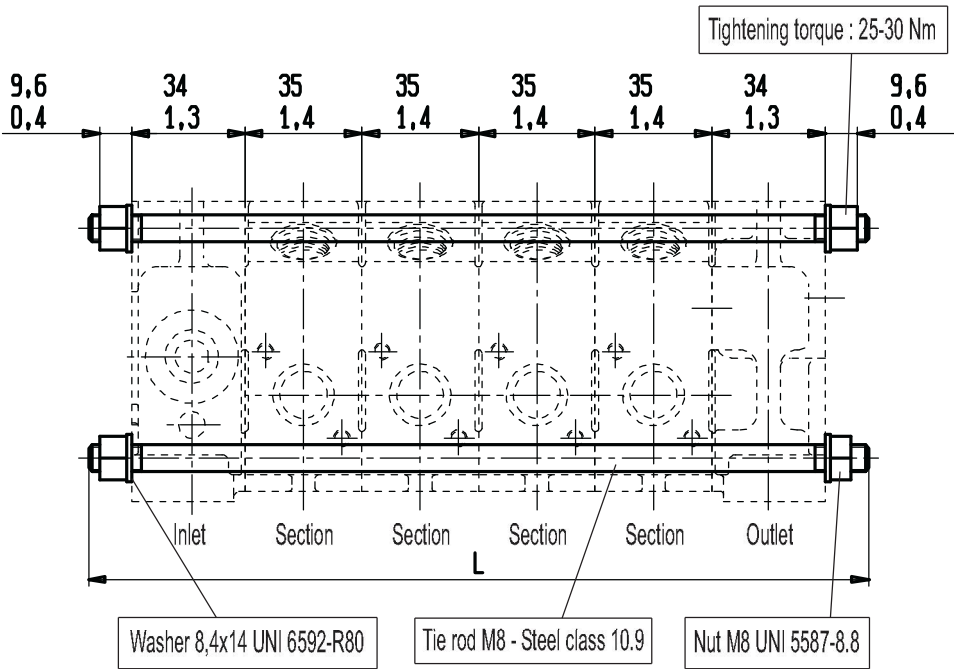


OUTLET MODULE (HYDRAULIC CIRCUITS)



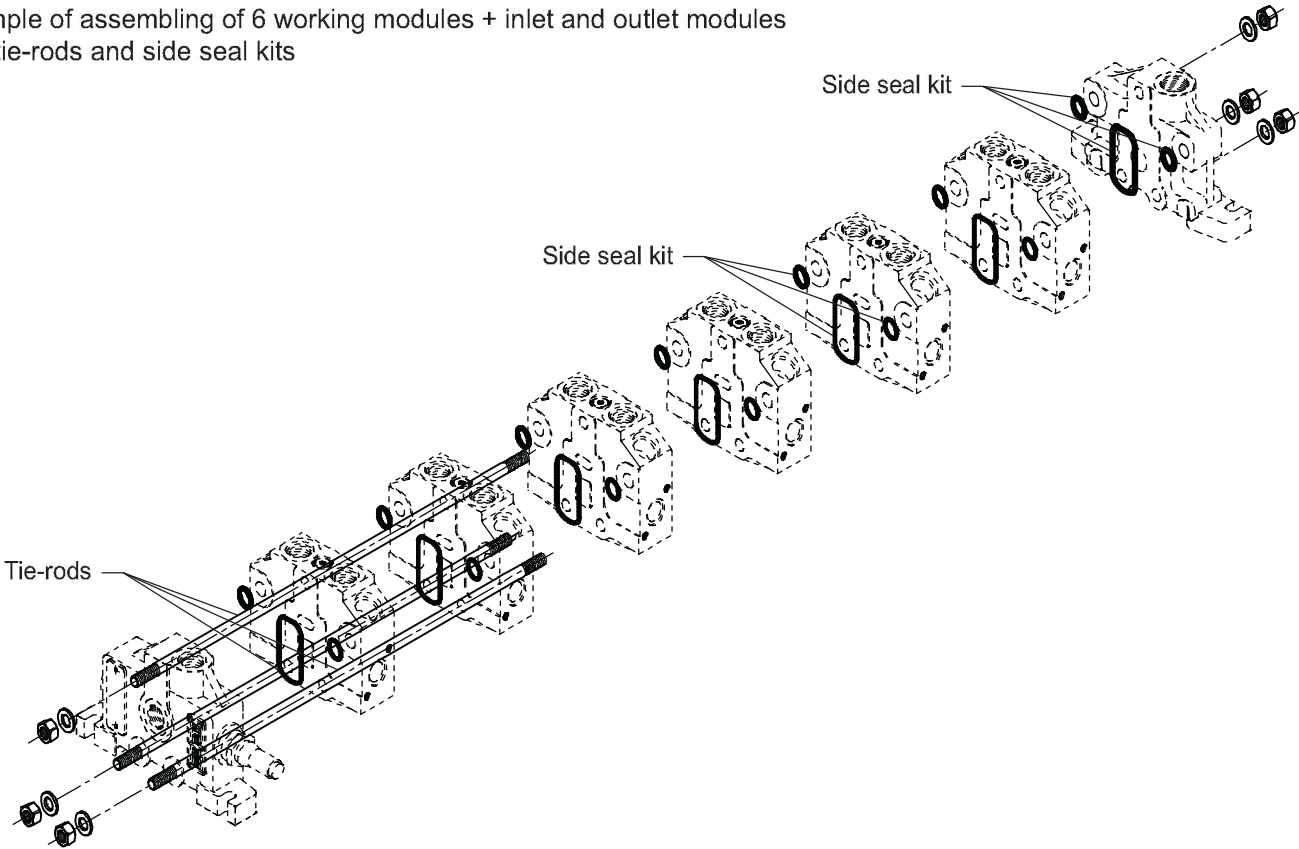
U1 Top port	U2 Top and side ports	 Top outlet port - T	
			
U3 Side port top port plugged	U4 Top port side port plugged	U5 Power beyond configuration (side P3)	U7 Closed center circuit configuration
			
		Outlet type necessary for electro-hydraulic controls, please go to page 42 to see the drawing and hydraulic scheme.	

ASSEMBLING TIE RODS

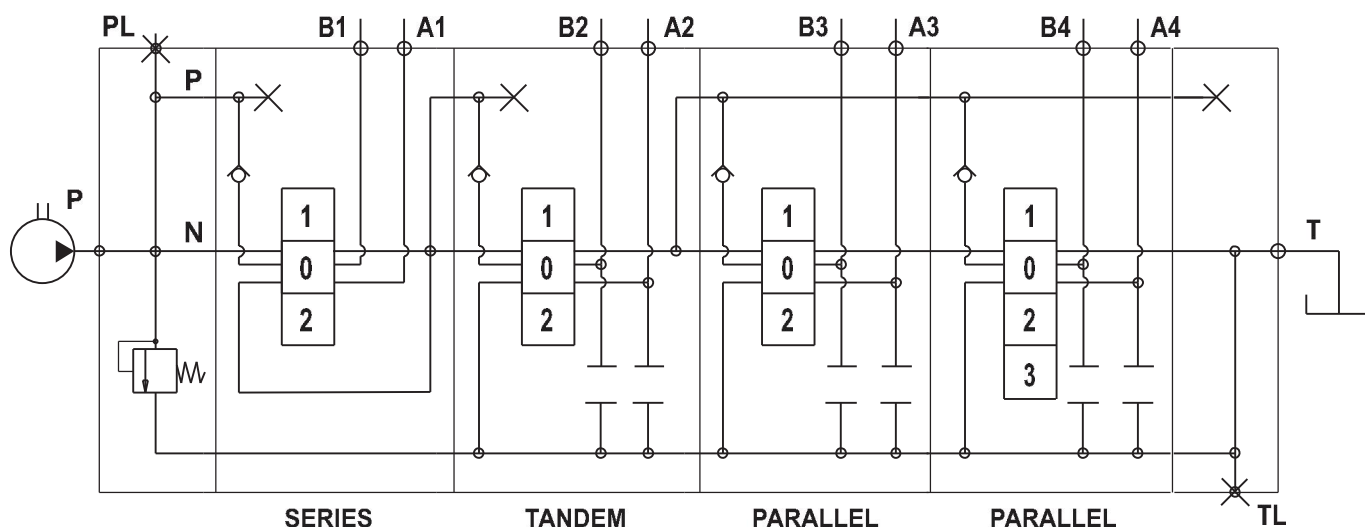


N° of sections	Length L
	mm. [inch]
1	128 [5.04]
2	162 [6.38]
3	198 [7.79]
4	235 [9.25]
5	271 [10.67]
6	305 [12.01]
7	343 [13.5]
8	377 [14.84]

Example of assembling of 6 working modules + inlet and outlet modules
with tie-rods and side seal kits



CIRCUIT AND SPOOL TYPES



The circuits available are:

parallel type, series type, tandem type as shown in the picture above (tandem type for priority flow valve in the inlet module is available too, see page 19). You can have main relief valve or venting valve in the inlet (see page 11), the working sections can have pre-arrangement for auxiliary valves or not (you can mount venting valve too).

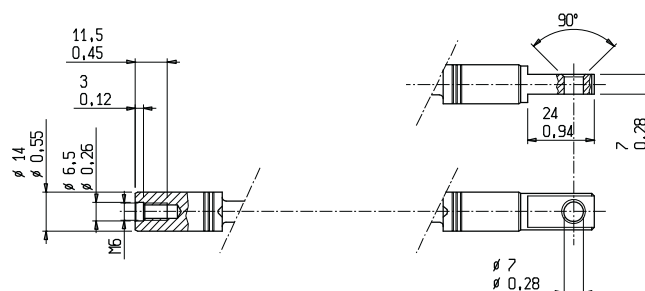
The spools can be 3 or 4 positions (as shown here below) moreover VD6A is available for power beyond just insert a plug 1/4" - 18 NPTF (see page 24).

As you can read at page 52, the spools can be types "A" nominal flow or "C" 2/3 of nominal flow.

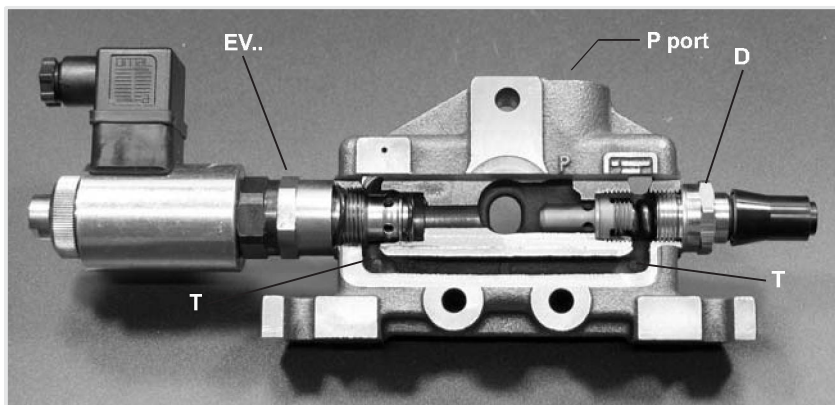
01		Double acting spool	Double acting motor spool		02
03		Double acting motor spool ("B" port blocked)	Double acting motor spool ("A" port blocked)		04
05		Single acting spool "A" working port	Single acting spool "B" working port		06

11		Double acting spool with float function in 3rd position (spool in)	Double acting spool with float function in 3rd position (spool out)		12
13		Double acting spool with regenerative function in 3rd position (spool in) With this type of spool a special machining of the body is required			
17		Double acting spool with regenerative function in position 2 (spool in) With this type of spool a special machining of the body is required	Double acting spool with regenerative function in position 1 (spool out) With this type of spool a special machining of the body is required		18
52		Over center double acting spool "A" working port The stroke of this type of spool is ± 4.5 mm	Over center double acting spool "B" working port The stroke of this type of spool is ± 4.5 mm		53
54		Over center double acting spool "A and B" working ports The stroke of this type of spool is ± 4.5 mm			

Salami standard spools have the ends as shown in this drawing. These ends spool are necessary to join it the controls and the positionings. With direct electric and hydraulic controls the ends spool are different as you can see at pages 39 and 40.



MAIN RELIEF VALVES



Max tightening torque:

wrench 10 - 18 Nm

wrench 13 - 24 Nm

wrench 22 - 35 Nm

wrench 24 - 30 Nm

wrench 26 - 30 Nm

wrench 27 - 30 Nm

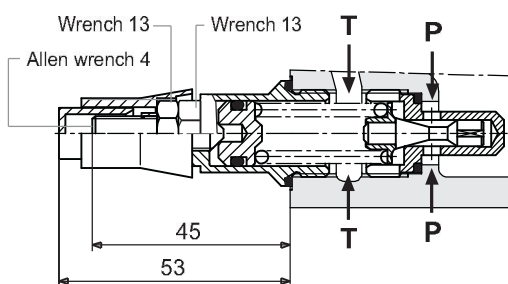
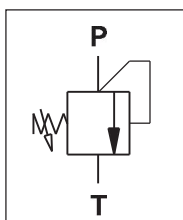
Allen wrench 6 - 30 Nm

Allen wrench 8 - 30 Nm

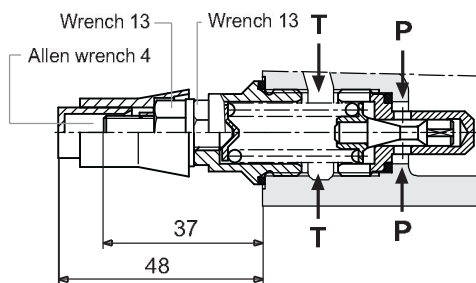
The main relief valve can be mounted on "A" or "B" side, in case of venting valve this is at the opposite side of the main relief. All the testing values of this page have been obtained with nominal flow of 35 L/min - 9.25 gpm, viscosity 16cST and oil temperature 50°C - 122°F.

D

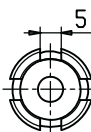
MAIN RELIEF VALVE DIRECT OPERATED
(setting range from 51 to 350 bar - 740 to 5100 psi)
available in two type, see drawing here below



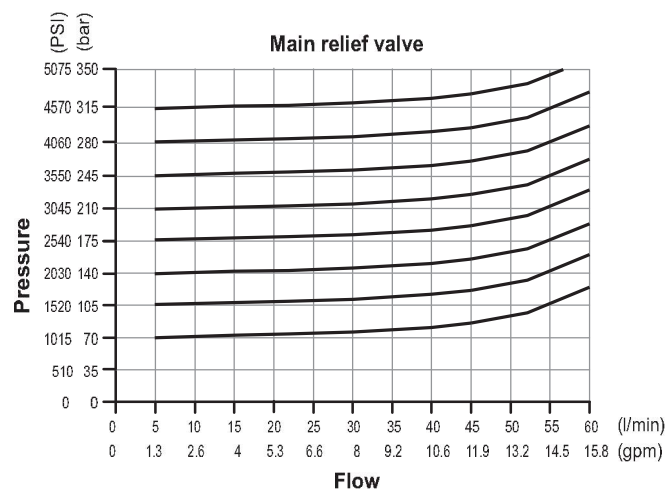
TYPE 1



TYPE 2

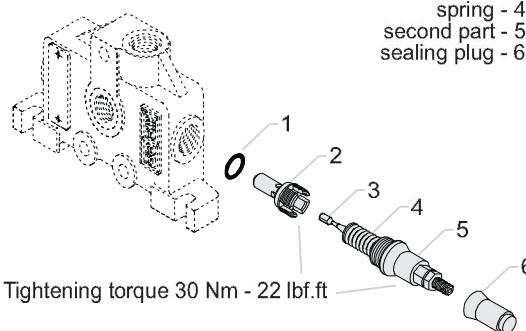


First part of the valve



This valve is built as shown in the drawing here below:

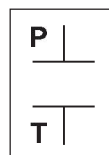
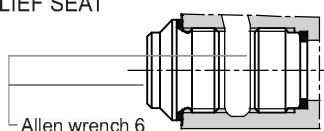
- washer - 1
- first part - 2
- shutter - 3
- spring - 4
- second part - 5
- sealing plug - 6



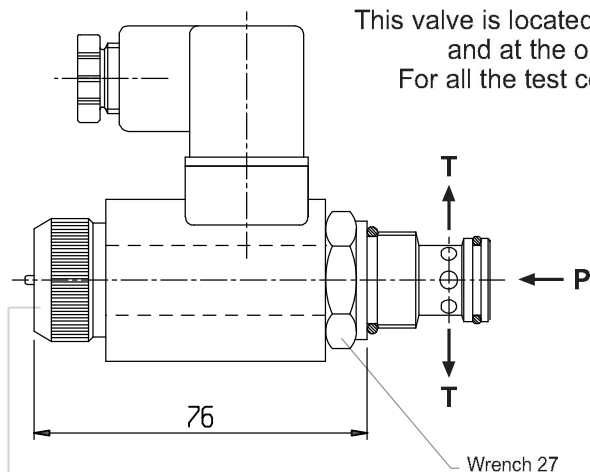
The only difference between the two types is the type 1 is adjustable without oil leaking.

W

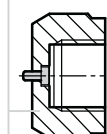
**PLUG FOR MAIN RELIEF SEAT
WITHOUT VALVE**



VENTING VALVES

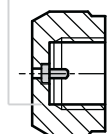


This valve is located in a different cavity from main relief valve and at the opposite side or without main relief.
For all the test conditions, please refer you to page 28.



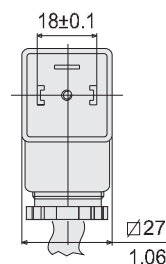
Unscrew the lock nut, inside there is a pin.

Push override



Turn the pin of 180° and screw the lock nut.
Tightening torque 4 Nm - 3 lbf.ft.

CONNECTOR
DIN 43650 - A/ISO 4400



EV1

12 Vdc - Normally opened
Push override

EV2

24 Vdc - Normally opened
Push override

EV3

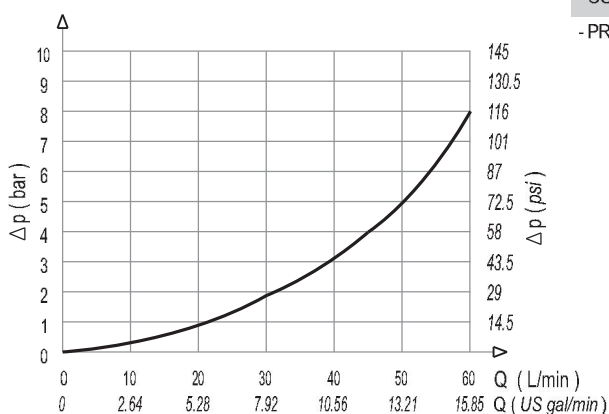
12 Vdc - Normally closed
Without override

EV4

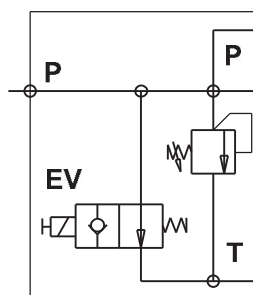
24 Vdc - Normally closed
Without override

SPECIFICATIONS

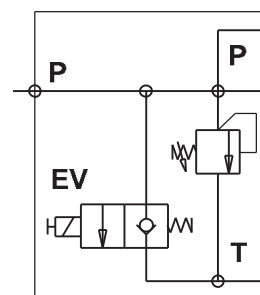
- MAX PRESSURE IN "P"	350 bar
- MAX FLOW	60 l/min
- OIL LEAKAGE-max pressure-46cST	0.25 cm ³ /min
- AVAILABLE VOLTAGE	12 - 24 Vcc
- COIL RESISTANCE	12Vdc:8.7Ω - 24Vdc:33Ω
- COIL POWER	28 W
- PROTECTION INDEX WITH STANDARD CONNECTOR	IP 65



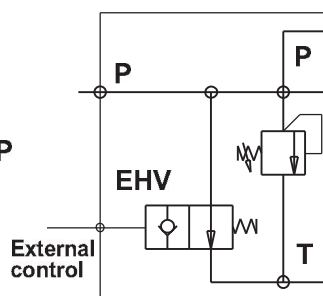
Normally opened



Normally closed



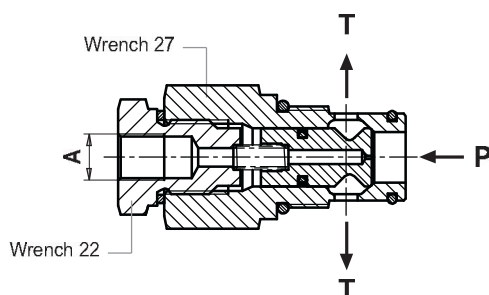
Normally opened



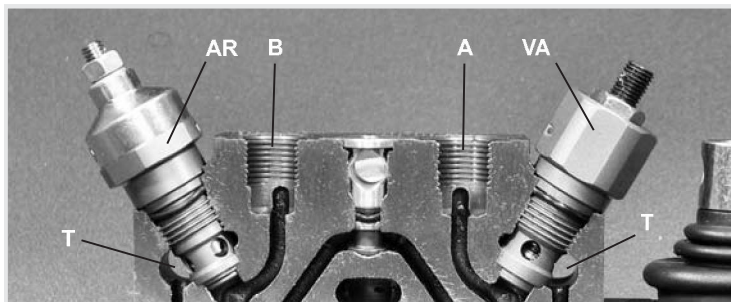
EHV

External hydraulic piloted
venting valve

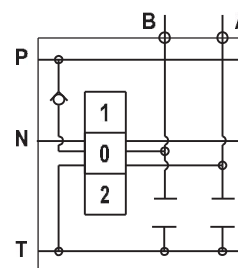
A available threads	
M10 x 1	SAE 6



AUXILIARY VALVES

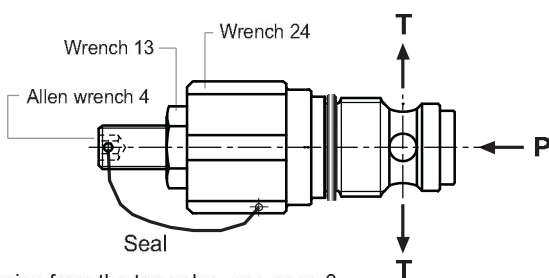
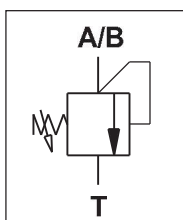


This picture shows the position of the auxiliary valves. For the tightening torque please see page 24.

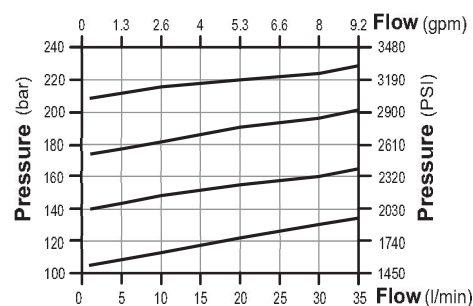


VA

OVERLOAD VALVE
(setting range from 50 to 275 bar - 725 to 4000 psi)

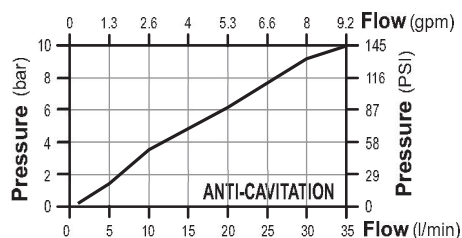
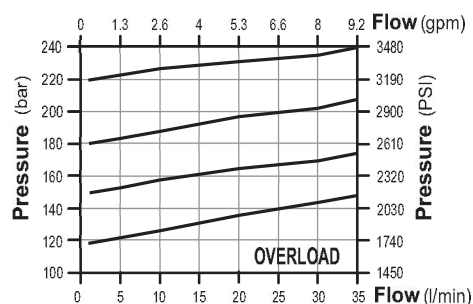
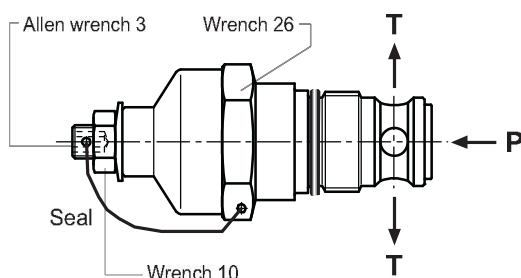
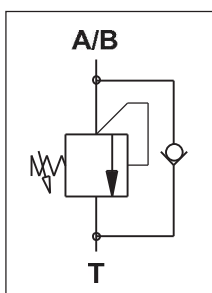


Dimension from the top valve, see page 8



AR

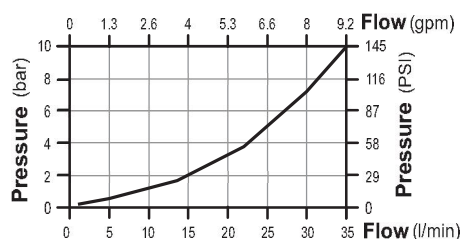
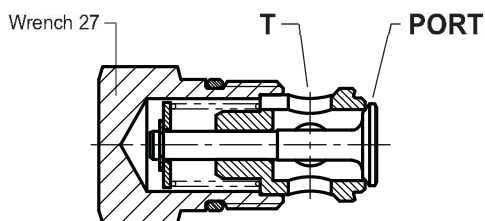
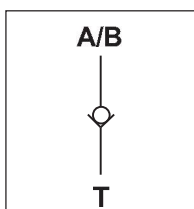
OVERLOAD AND ANTI-CAVITATION VALVE
(setting range from 50 to 350 bar - 725 to 5075 psi)



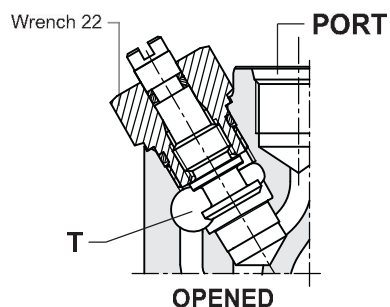
Both valves VA and AR are adjustable without oil leaking.
Further more, both have a security device to avoid valve sticking
Dimensions from the top valve, see page 8

VR

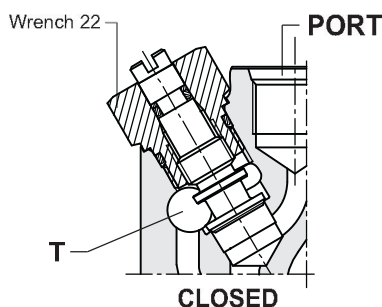
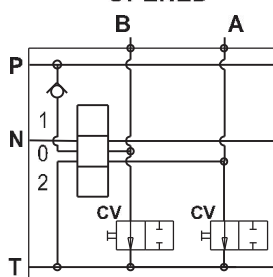
ANTI-CAVITATION VALVE



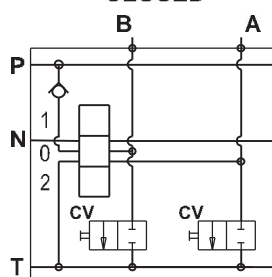
AUXILIARY VALVES



OPENED



CLOSED



CV

CONVERSION VALVE

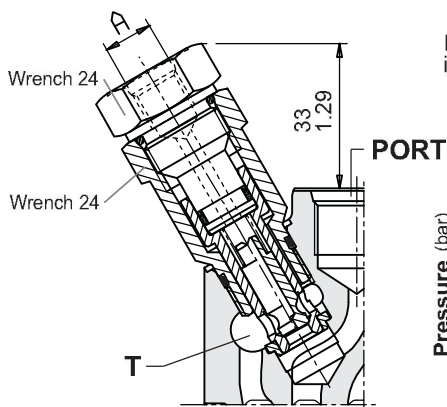
The conversion valve **CV** allows to obtain single acting function starting from double acting spool just connecting the port to tank. For example starting from a double acting spool to obtain a single acting "A" port function, we must open the **CV** valve sending "B" port to tank line.

Push override
only EV1/EV2

CONNECTOR
DIN 43650
A/ISO 4400
see page 29

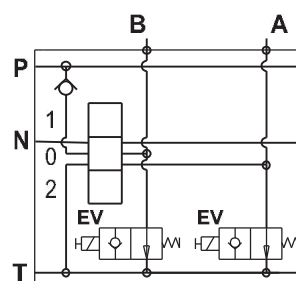
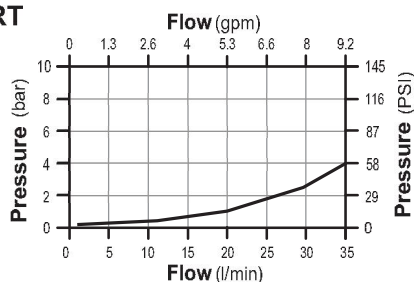
SPECIFICATIONS

- MAX PRESSURE IN "P"	350 bar
- MAX FLOW	1.5 l/min
- OIL LEAKAGE-max pressure-46cST	0.30 cm ³ /min
- AVAILABLE VOLTAGE	12 - 24 Vdc
- COIL RESISTANCE	12Vdc:8.7Ω - 24Vdc:33Ω
- COIL POWER	17 W
- PROTECTION INDEX WITH STANDARD CONNECTOR	IP 65



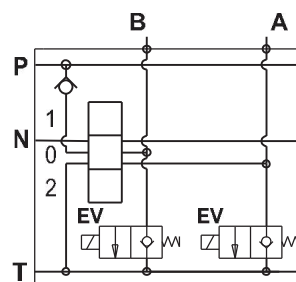
PORT

This performance data can be used for EV1,2,3,4 too. Because the solenoid valve is only a piloting device for the opening of the venting valve.



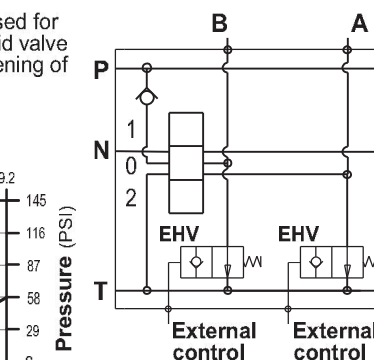
EV1

12 Vdc - Normally opened
Push override



EV2

24 Vdc - Normally opened
Push override

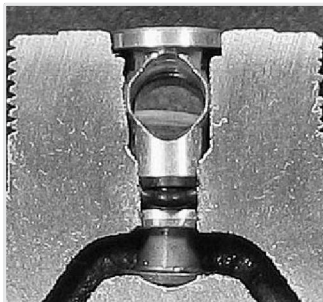


EHV

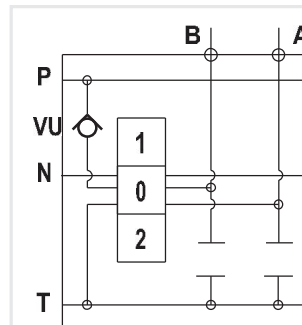
External piloted
venting valve

A
available threads
M10 x 1 SAE 6

OTHER VALVES

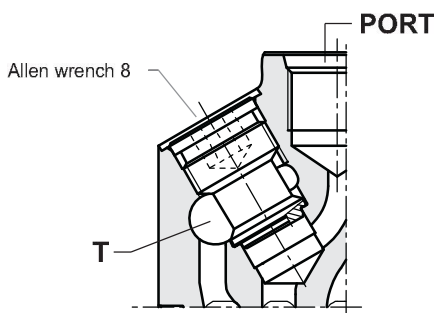
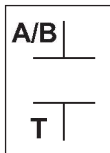


This is the load check valve VU which is built in every working module between ports and you need not to specify in phase of ordering because it is part of the module. In the series circuit working module you can have a secondary load check valve on the series line as you can see in the drawing of page 17.



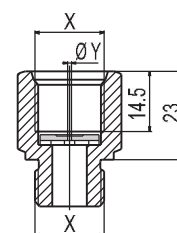
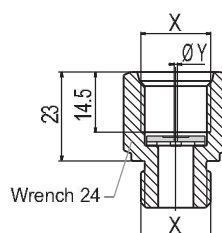
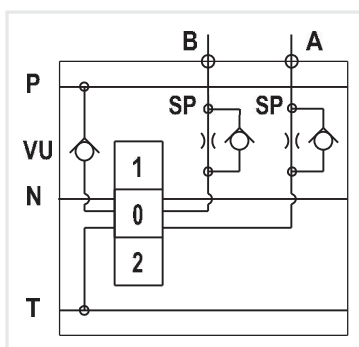
PR

PLUG FOR CAVITY



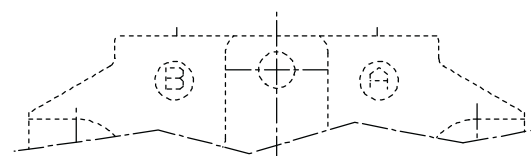
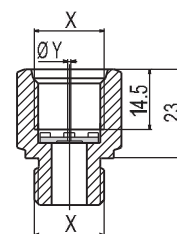
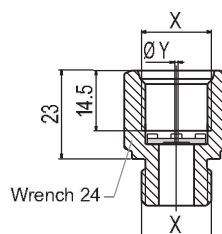
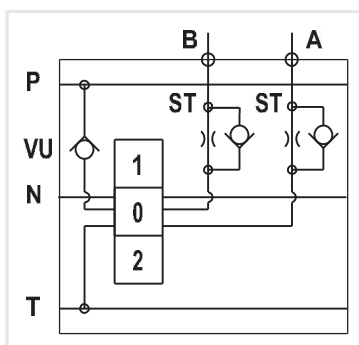
SP

Flow restrictor P → A/B



ST

Flow restrictor A/B → T

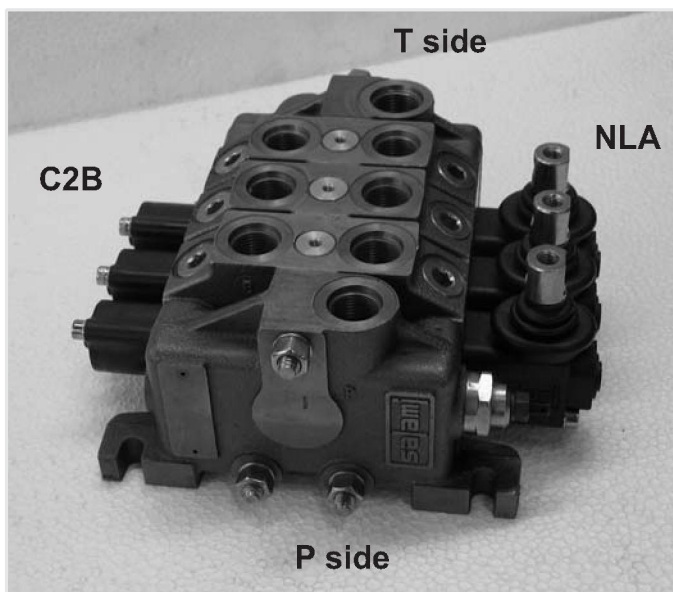


For tightening torque, please refer you to page 5.

X available threads			φ Y available measures		
*M18 x 1.5	SAE 8	G 3/8	φ 1.10	φ 1.25	φ 1.50

*Available for quantity, please contact our sales dept.

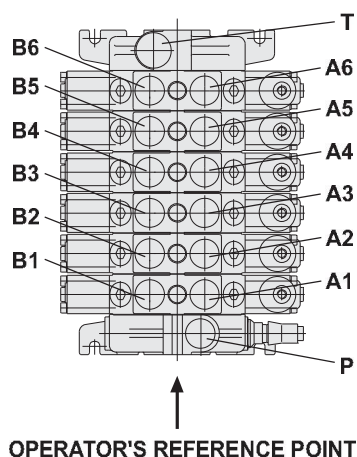
SPOOL CONTROLS AND SPOOL POSITIONINGS



This picture shows the VD6A assembled, in this case you have a manual control "NL" on A side and a spring return in neutral position "C2" on B port side. In this case the manual control "NL" is used directly to have the spool movement, in other case, for example with electro-hydraulic control, there is only a safety lever. Considering that VD6A is a symmetrical valve, all spool controls and positionings can be placed on both sides A or B. In case of hydraulic kick-out or in case of spools types 13 - 17 - 18, you can also decide A or B port side but after that this is the final position because with this type of control and spools the working module have a special machining.

In this and following pages you can find all spool controls and spool positionings, they are all assembled with socket hexagon head screw or in some case hexagon head screw: **M5 x 0.8 with tightening torque of 4.5 ± 0.5 Nm.**

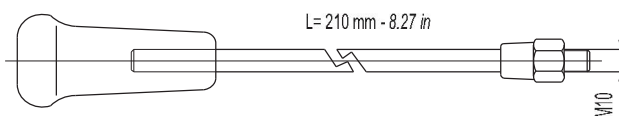
The drw. here below show the reference to fix A and B side from the point of view of the operator.



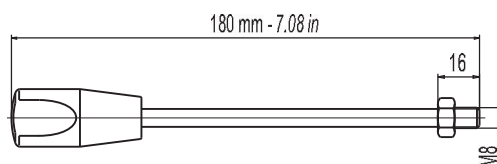
STANDARD SHAFTS

For different diameter and/or length, please get in touch with our sales dept.

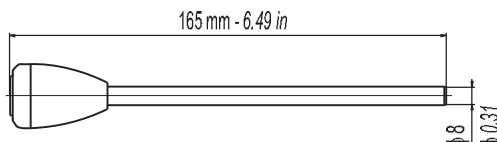
Shaft with ergonomic knob
for cross lever L1/L2
R202 8996 0



Shaft with threaded end
R202 9018 0



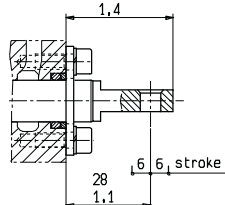
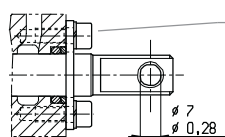
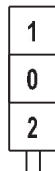
Shaft for clamp lever
R202 8839 0



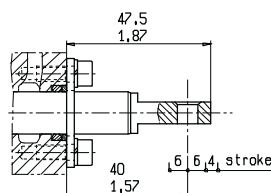
SPOOL CONTROLS

SL

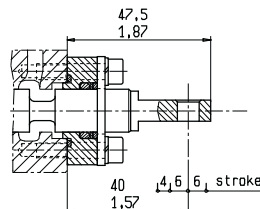
Without lever box



On request available with dust proof plate



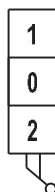
For spool with float position
commercial code 12



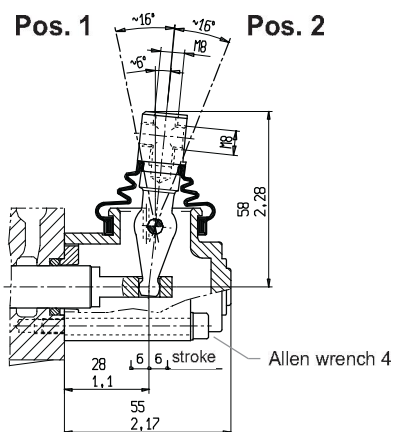
For spool with float position
commercial code 11

NL

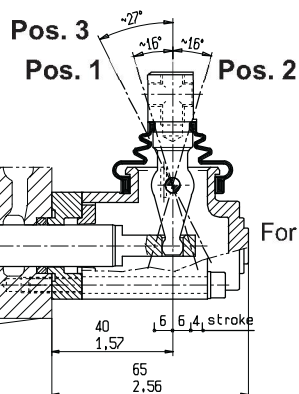
Standard
protected lever



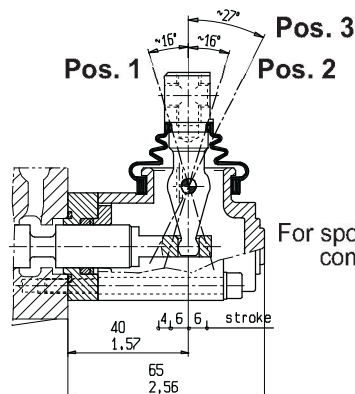
Pos. 1 Pos. 2



This lever can be assembled turned of 180°



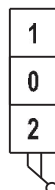
For spool with float position
commercial code 12



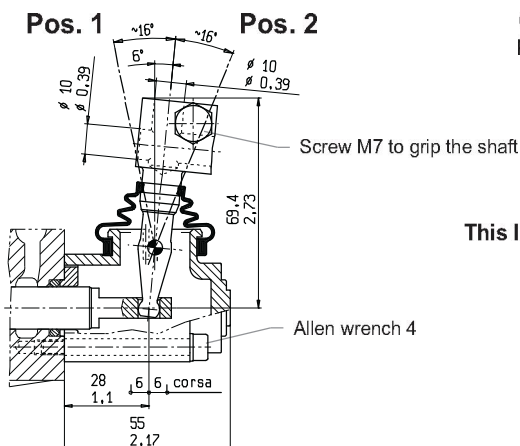
For spool with float position
commercial code 11

MP

Protected clamp lever



Pos. 1 Pos. 2



On request available for spools with float
position: commercial codes 11 and 12 as
shown in the drawing above

This lever can be assembled turned of 180°

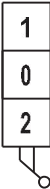
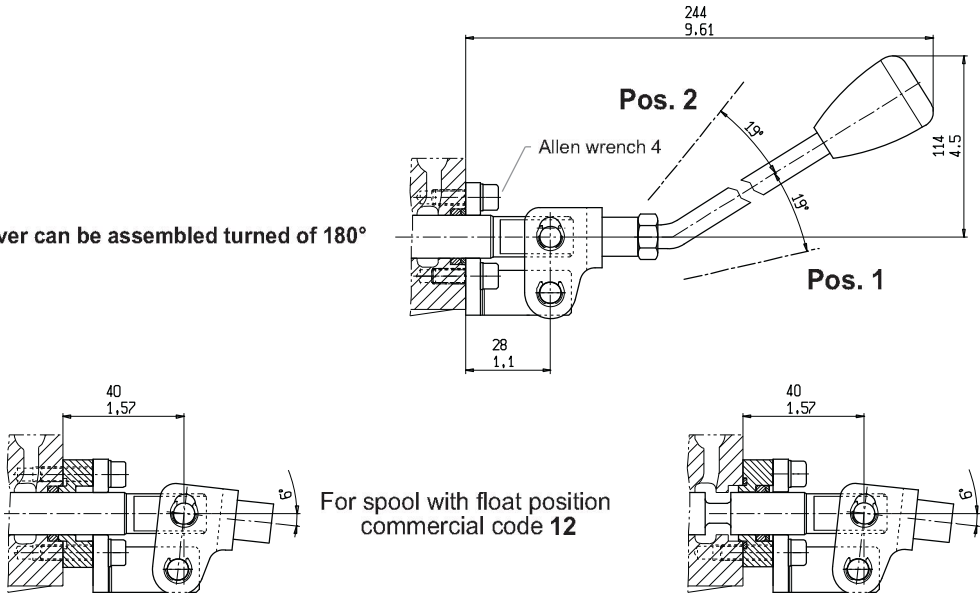
DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

VD6A

PF

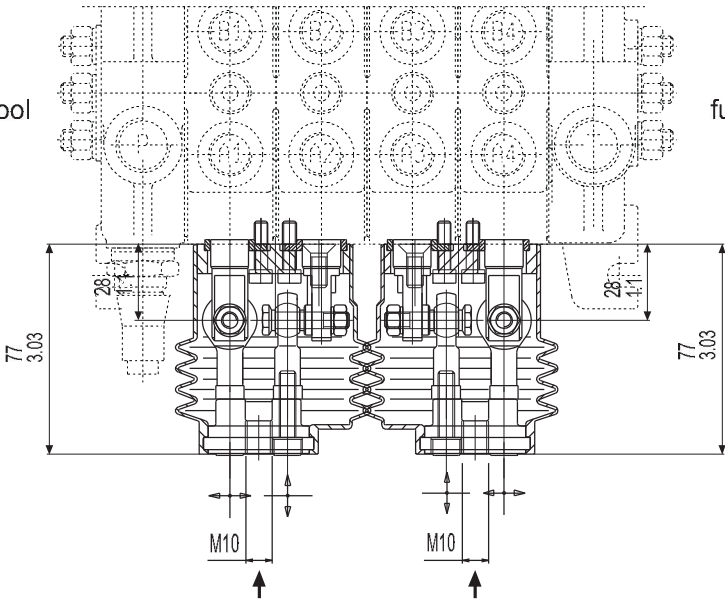
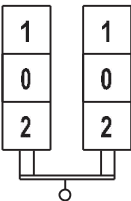
Not protected lever

This lever can be assembled turned of 180°



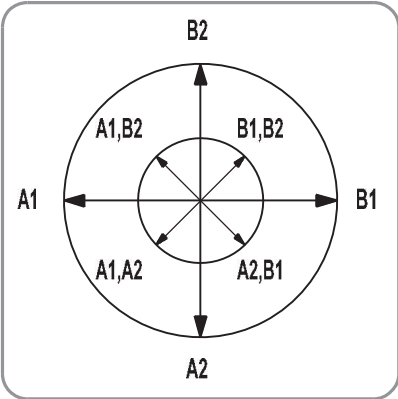
L2

Cross lever for 2 spools
fulcrum on down-stream spool



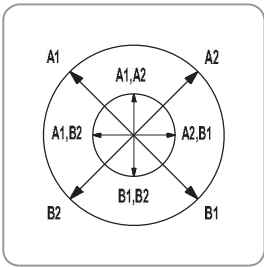
↑
OPERATOR'S REFERENCE POINT

Standard movements
from the operator's reference point



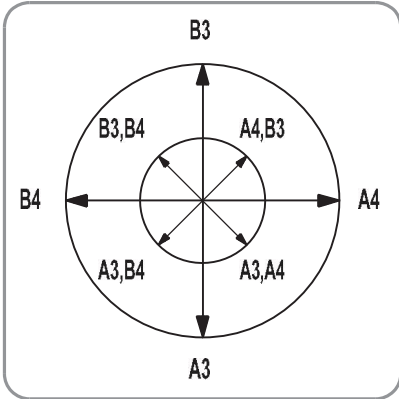
LX2

X movements direction
from the operator's
reference point



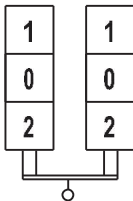
LX1

Standard movements
from the operator's reference point



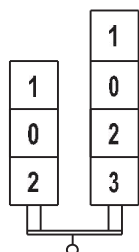
L1

Cross lever for 2 spools
fulcrum on up-stream spool

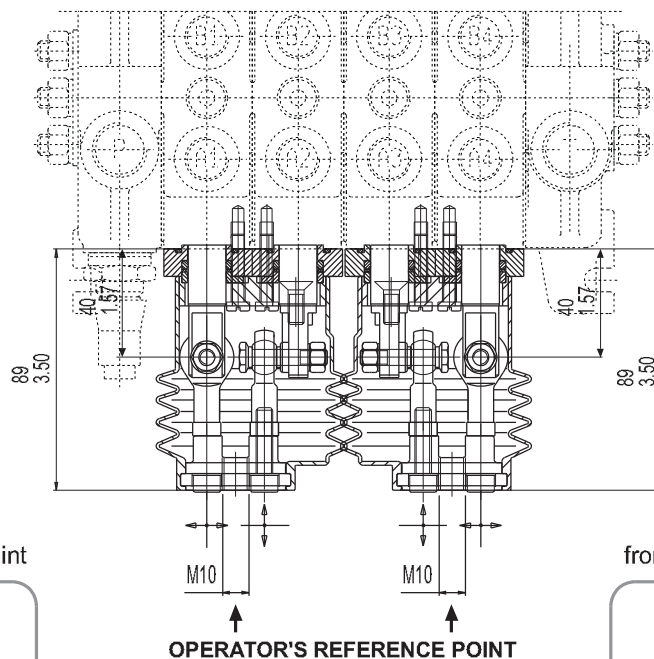
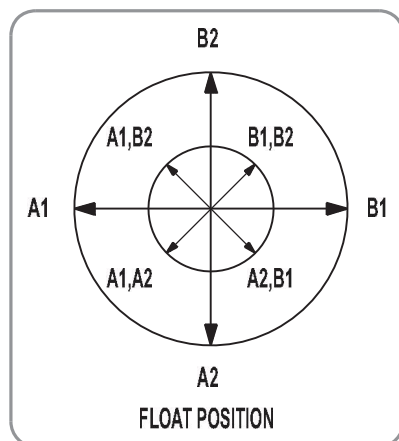


L4

Cross lever for 2 spools
fulcrum and spool with
(float-in) position
on down-stream
working module



Standard movements
from the operator's reference point



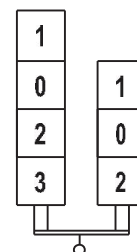
OPERATOR'S REFERENCE POINT

IMPORTANT

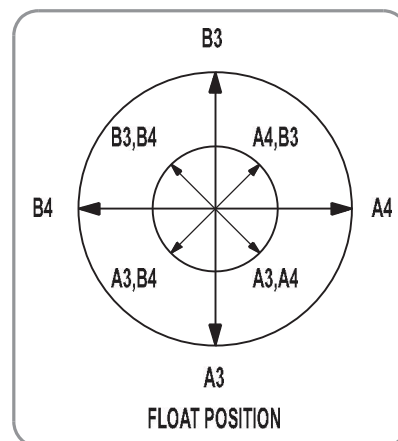
the double acting spool assembled with double acting
+ (float in) position is longer than a standard spool.
In case you need joystick with double acting spool
+ (float out) position, please get in touch with our
technical department.

L3

Cross lever for 2 spools
fulcrum and spool with
(float-in) position
on up-stream
working module



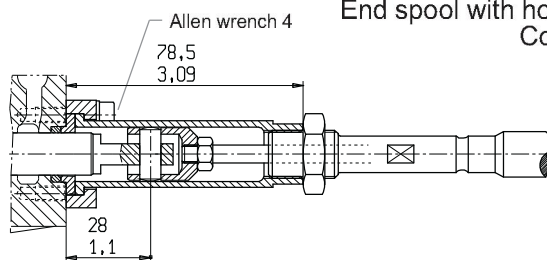
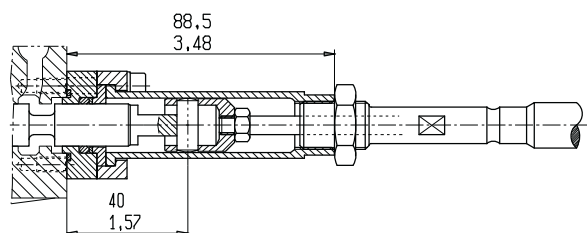
Standard movements
from the operator's reference point



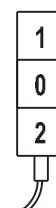
Devices for cable remote control .
For more details about cables, please consult our catalogue
cable remote controls.

TC

For spool with (float-in) and (float-out) positions
commercial codes 11 - 12



End spool with hole ϕ 7 mm.
Controls side



DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

VD6A

E7

Working conditions for this control:

Flows up to 30 l/min (8 gpm)
Pressure up to 190bar (2750si)

Electric push-pull control 3 positions
12 Vdc (coil power 31Watt at 20°C)

E8

Working conditions for this control:

Flows up to 30l/min (18gpm)
Pressure up to 2190ar (302750i)

Electric push-pull control 3 positions
24 Vdc (coil power 31 Watt at 20°C)

E9

Working conditions for this control:

Flows up to 40 l/min (10.6 gpm)
Pressure up to 210 bar (3050 psi)

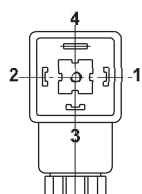
Electric push-pull control 3 positions
12 Vdc (coil power 45 Watt at 20°C)

E10

Working conditions for this control:

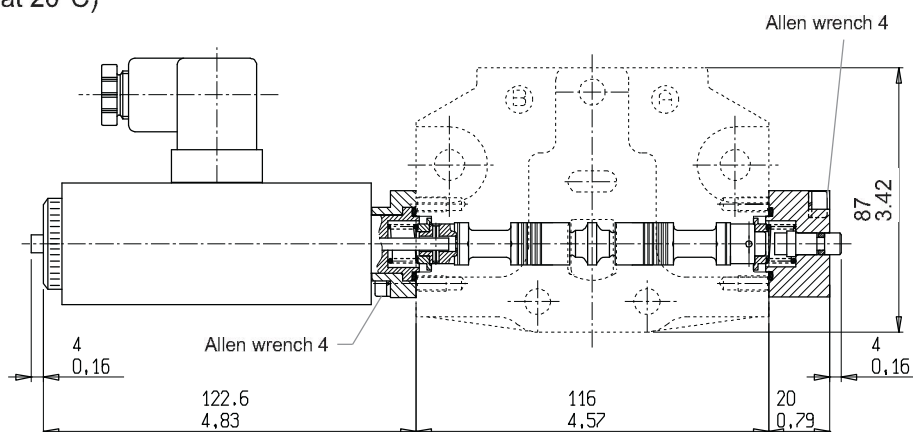
Flows up to 40 l/min (10.6 gpm)
Pressure up to 210 bar (3050 psi)

Electric push-pull control 3 positions
24 Vdc (coil power 45 Watt at 20°C)



**CONNECTOR
DIN 43650 - A/ISO 4400**

To avoid an excessive wearing of the contacts, depending on the sparking of these parts, we suggest a suitable protection(for example diodes)



SL

Without lever for electric push-pull control with override device

ES

E11

Working conditions for this control:

Flows up to 50 l/min (13.2 gpm)
Pressure up to 210 bar (3050 psi)

Electric push-pull control 3 positions
12 Vdc (coil power 60 Watt at 20°C)

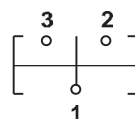
E12

Working conditions for this control:

Flows up to 50 l/min (13.2 gpm)
Pressure up to 210 bar (3050 psi)

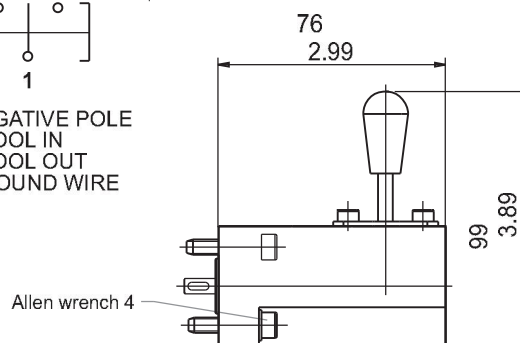
Electric push-pull control 3 positions
24 Vdc (coil power 60 Watt at 20°C)

ELECTRIC CONNECTIONS SCHEME



- 1) NEGATIVE POLE
- 2) SPOOL IN
- 3) SPOOL OUT
- 4) GROUND WIRE

Emergency lever for electric push-pull control



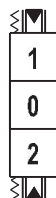
Important: this lever was realized as emergency lever and it'snot recommended a continuos use.

39

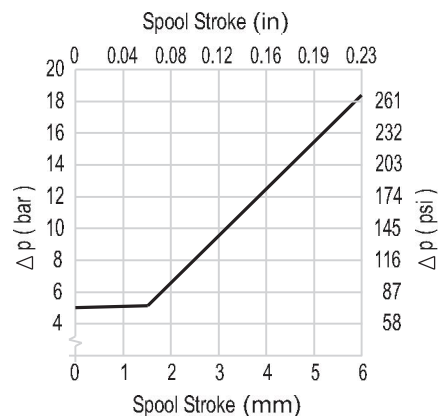
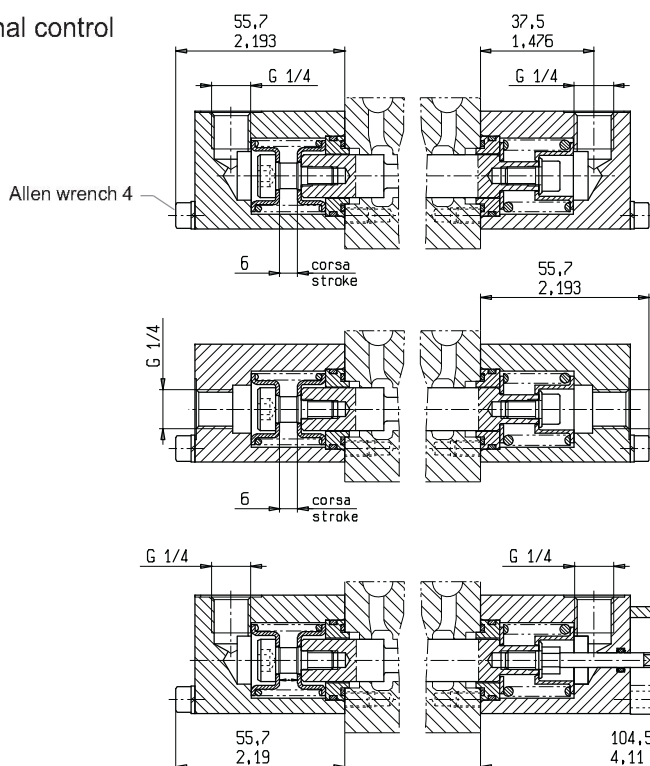
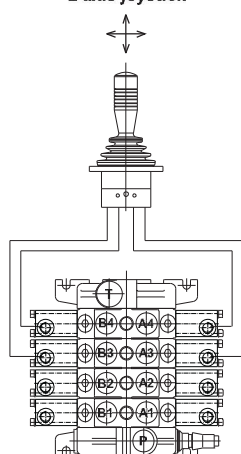
IP

Important:
when you order please specify top or side ports

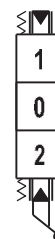
Hydraulic proportional control



Salami hydraulic
2 axis joystick



Hydraulic proportional control with emergency lever.
Available for q.ty please get in touch with our sales dept.

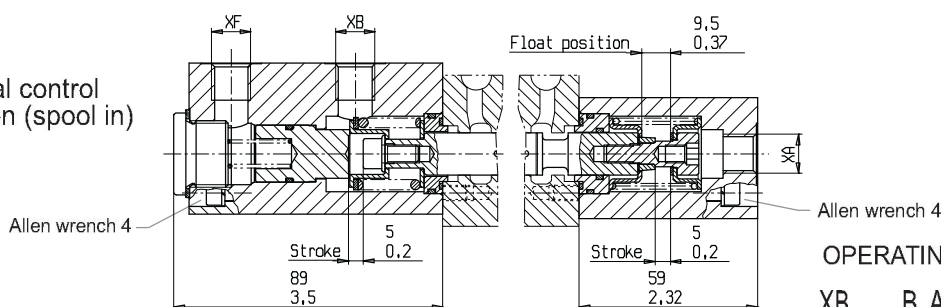
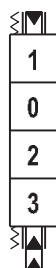


For more information please consult our catalogue SHRC hydraulic remote controls.

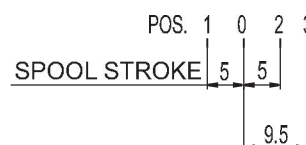
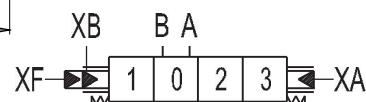
IF

XA, XB, XF PORTS : G 1/4

Hydraulic proportional control
with third float position (spool in)



OPERATING SCHEME



- XA, XB, XF → T ⇨ POS. 0
- Pressure → XB ⇨ POS. 1
- Pressure → XA, XF ⇨ POS. 2
- Pressure → XA ⇨ POS. 3

DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

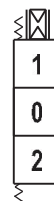
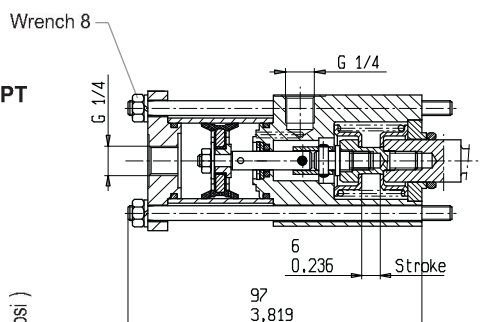
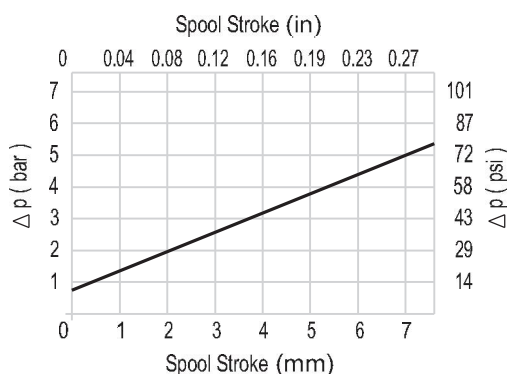
VD6A

Thought for all truck hydraulic applications

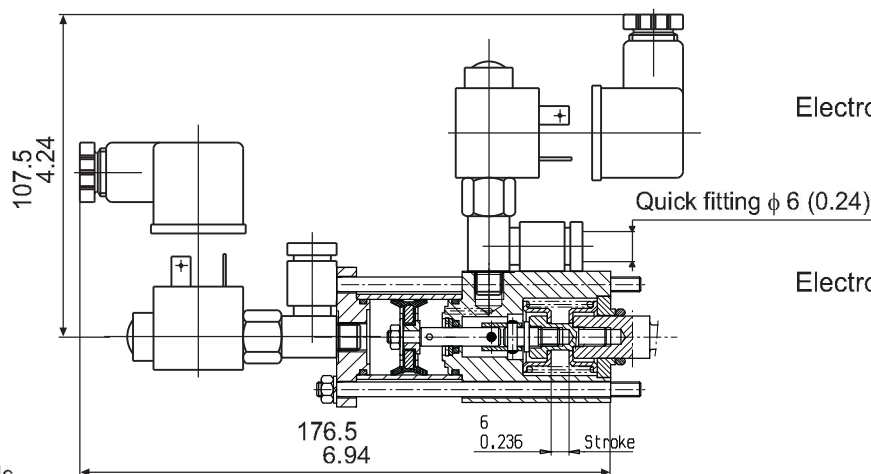
PP/PO

Pneumatic proportional/on-off control

Available also with ports threaded 1/8 NPT



Pneumatic proportional/on-off control
This control is at the same time proportional and on-off type, it depends if you use a pneumatic remote control proportional type (with the characteristic curve of diagram), or on-off type.

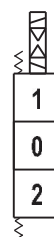


P1

Electro-pneumatic on-off control - 12 Vdc

P2

Electro-pneumatic on-off control - 24 Vdc

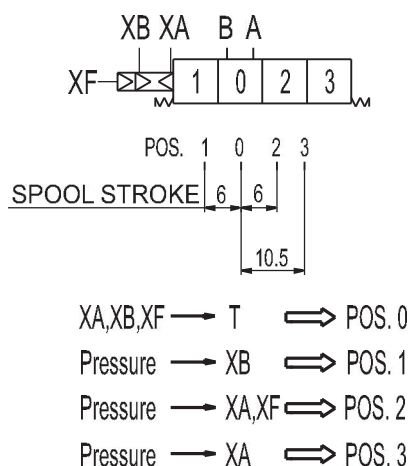


ELECTRICAL DATA

- VOLTAGE: 12Vdc OR 24Vdc
- COIL POWER: 6 Watt at 20°C
- PROTECTION INDEX WITH CONNECTOR: IP 65

Starting from PP/PO adding the electro-valves you get P1 or P2

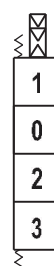
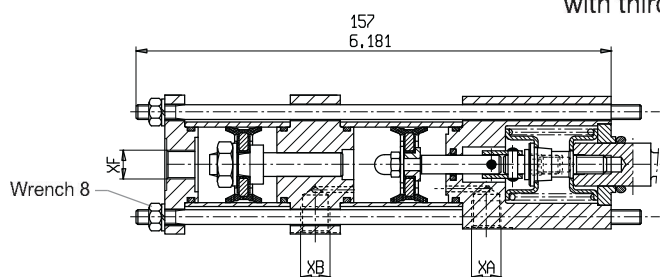
OPERATING SCHEME



XA, XB, XF PORTS : G 1/4

PQ

Pneumatic on-off control with third float position (spool in)



For electro-pneumatic control with third float position, please get in touch with our sales dept.

Preliminary specifications about electro-hydraulic controls

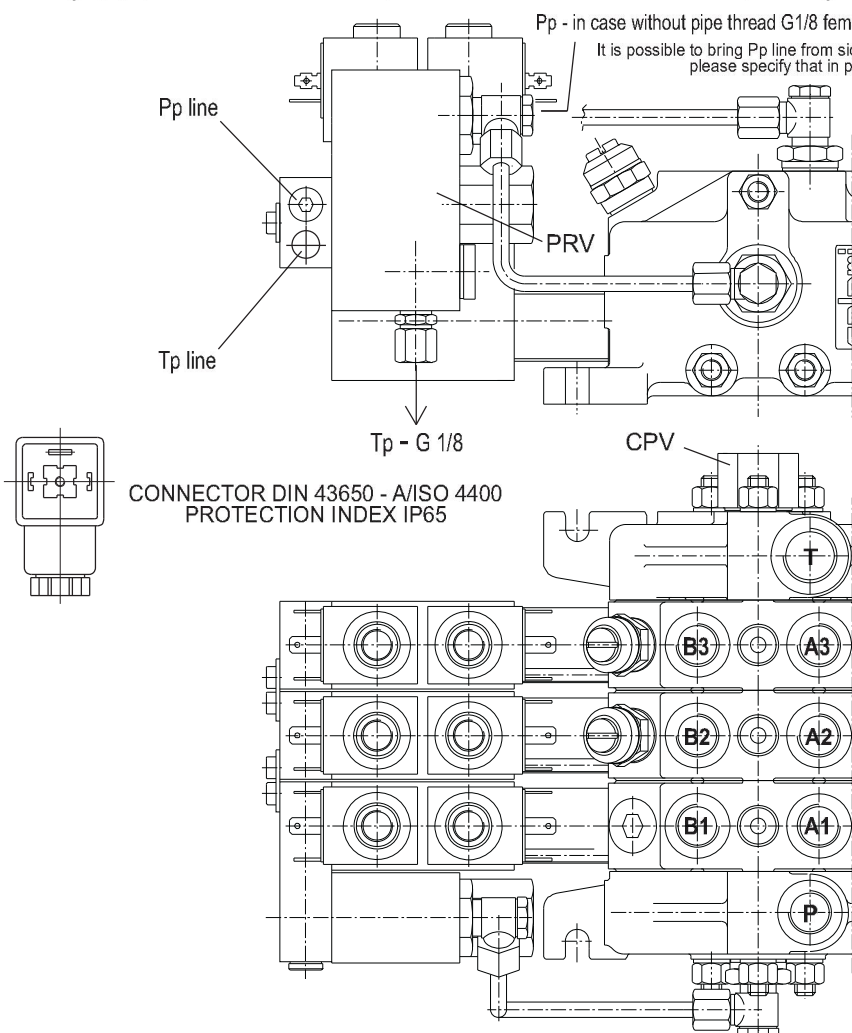
Before to introduce electro-hydraulic single modules it is necessary to specify the adding hydraulic components necessary for the right functioning of it. As you can see in the drawing and hydraulic scheme it needs a pressure reducing valve "PRV" at the inlet of piloting circuit that reduce the pressure of "P" line at the max value of 25 bar (363 psi), a back pressure "CPV" on neutral line that assure a min. pressure of 8 bar (116 psi) and some accessories as fittings, pipe and filter. The pressure reduction at the piloting circuit inlet and the minimum value of

neutral line can be obtained also with external standard valves made by valve manufacturers, for this reason Salami electro-hydraulic controls can be supplied without "PRV" and "CPV".

In this case is necessary to specify it in phase of order.

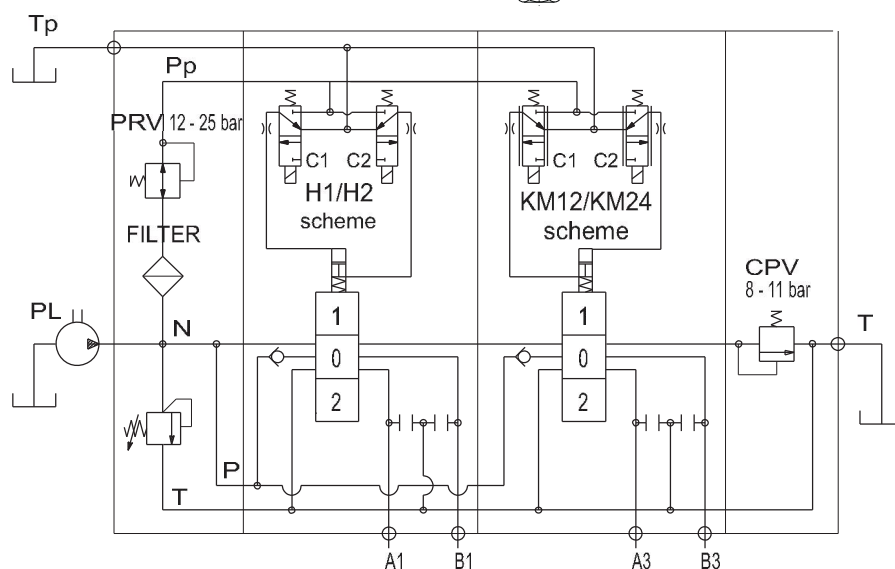
Our standard supply has the "Tp" port opened, we recommend to connect it directly to tank because a counter-pressure could be cause of malfunction.

With reference to page 26, "OUTLET MODULES", the outlet U8 is shown in the hydraulic scheme here below, remember that with a special sleeve instead of "CPV" valve you can change U8 in a power beyond outlet type "U5".



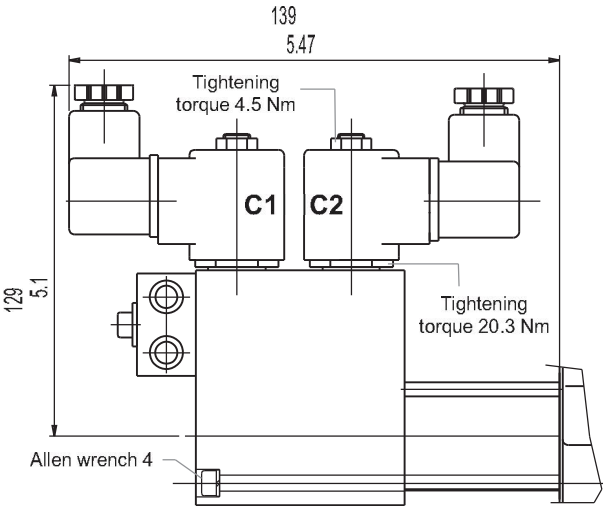
INDEX

- PRV - pressure reducing valve
- CPV - counter pressure valve
- Pp - pressure piloting line
- Tp - tank piloting line
- P - P port
- T - T port



DIRECTIONAL CONTROL VALVE
SECTIONAL TYPE

VD6A



OPERATING INSTRUCTIONS
please see the hydraulic circuit
of page before

- C1 - C2 coils de-energized $\Rightarrow$ POS. 0
C1 coil energized $\Rightarrow$ POS. 1
C2 coil energized $\Rightarrow$ POS. 2

TECHNICAL DATA

- | | |
|-----------------------|-------------|
| - MAX PRESSURE IN "P" | 70 bar |
| - MAX FLOW | 11 l/min |
| - AVAILABLE VOLTAGE | 12 - 24 Vcc |
| - POWER | 18 W (20°C) |

H1

ON-OFF
electro-hydraulic control
12 Vdc

H2

ON-OFF
electro-hydraulic control
24 Vdc

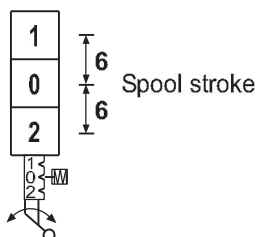
CR

Rotary control, available for 1 working section or two working section but one at the opposite side of the other.

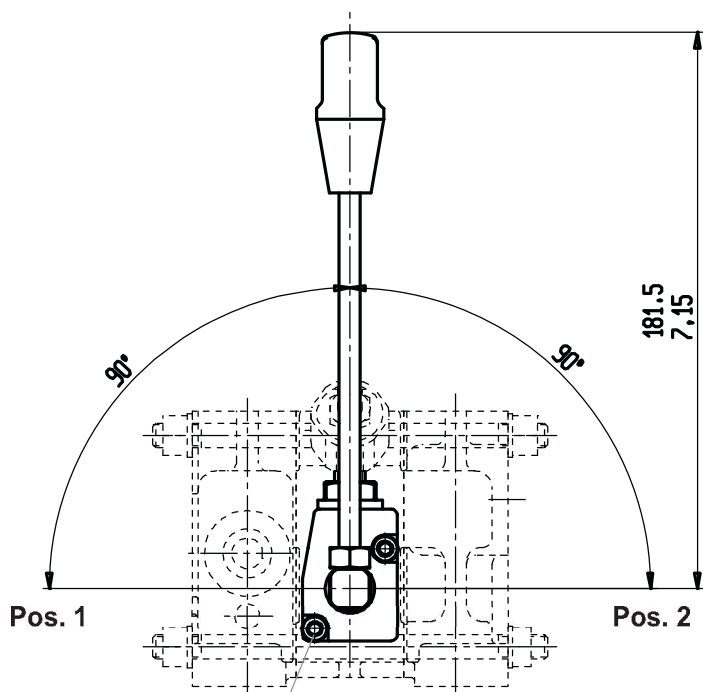
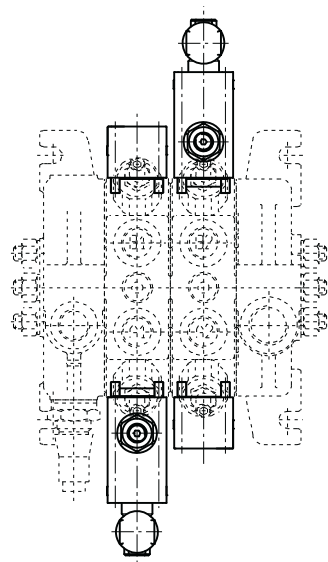
This device was realized for marine applications, so all the material components are corrosion proofing.

This control uses special type spools, available types are: 01 - 02. Mountable on both side (A or B).

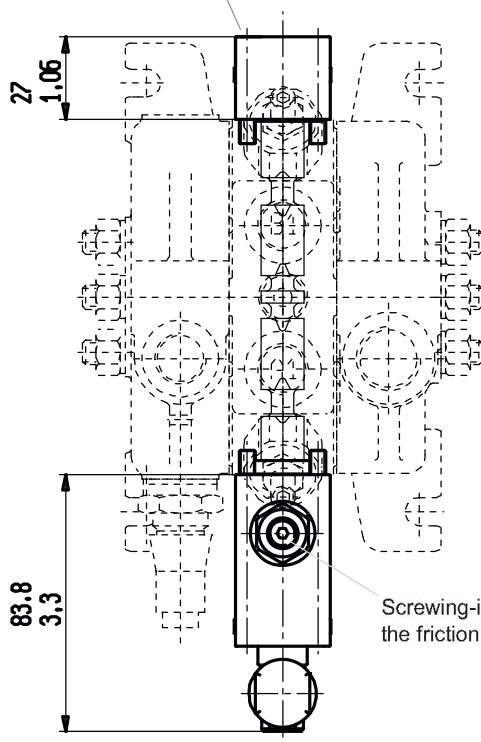
Device with cam
and adjustable friction
detent + rotary lever



Spool stroke



Allen wrench 4



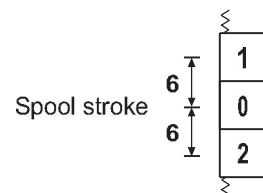
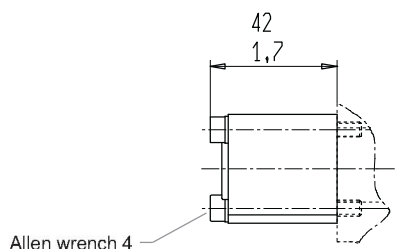
Screwing-in the socket hexagon 3 mm dowel,
the friction detent increase



SPOOL POSITIONINGS

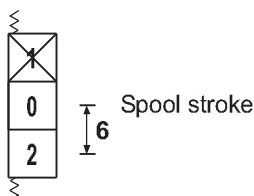
C2

Spring centered to neutral position



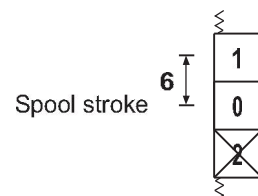
C5

Two positions (neutral/pos. 2)
with spring return in neutral



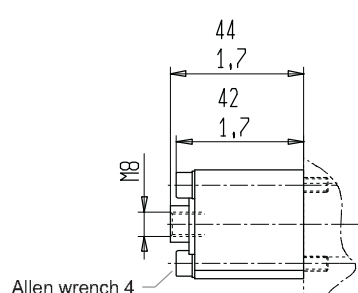
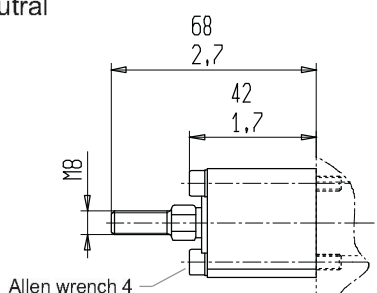
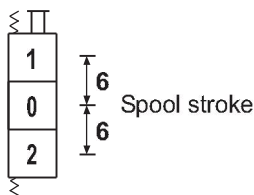
C6

Two positions (neutral/pos. 1)
with spring return in neutral



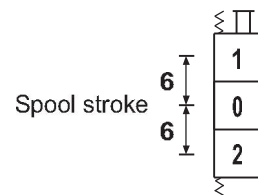
C3

Spring centered to neutral
(pivot threaded male
for remote control)



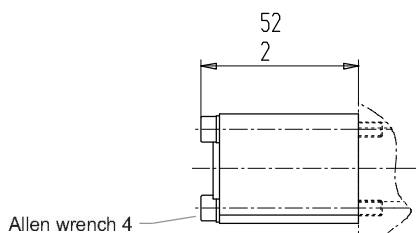
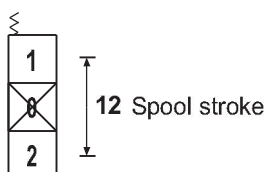
C4

Spring centered to neutral
(pivot threaded female
for remote control)



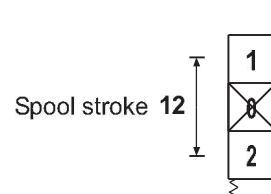
C7

Two positions (pos. 1/pos. 2)
with spring return in pos. 1



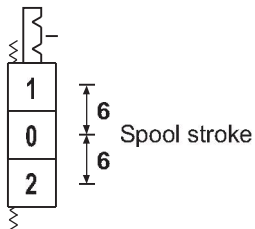
C8

Two positions (pos1/pos. 2)
with spring return in pos. 2



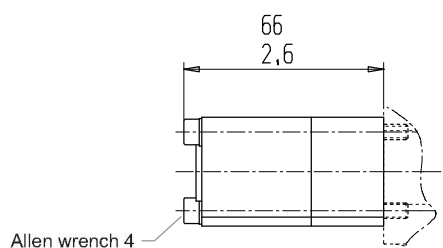
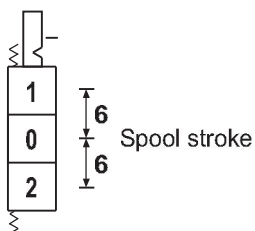
R2

Detent on pos. 1/pos. 2
with spring return in neutral



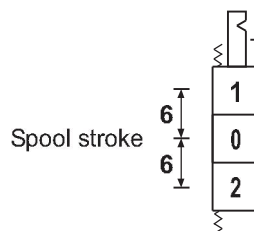
R5

Detent on pos. 2
with spring return in neutral



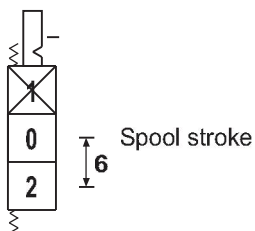
R4

Detent on pos. 1
with spring return in neutral



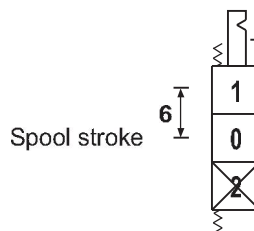
R6

Two positions with detent on pos. 2
with spring return in neutral



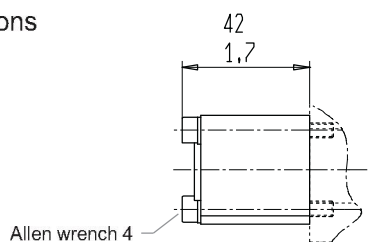
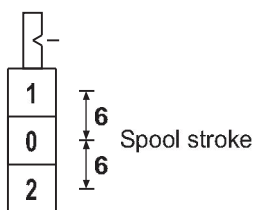
R7

Two positions with detent on pos. 1
with spring return in neutral



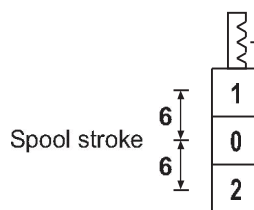
CO

Detent on each intermediate positions



R9

Detent on pos. 1/pos. 2
and neutral position

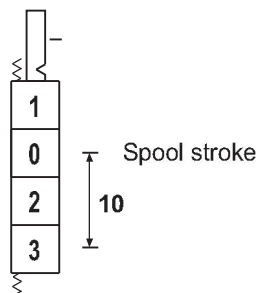


DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

VD6A

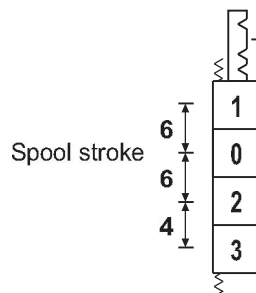
F1

Detent on pos. 3
with spring return in neutral



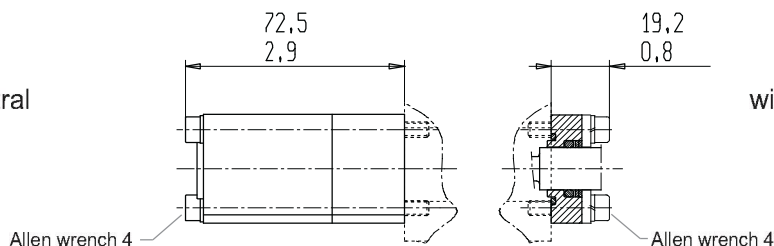
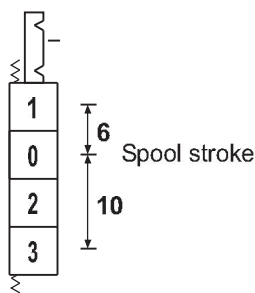
F2

Detent on pos. 1/pos. 2/pos. 3
with spring return in neutral



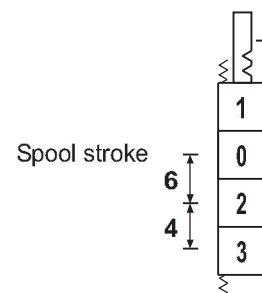
F3

Detent on pos. 1/pos. 3
with spring return in neutral



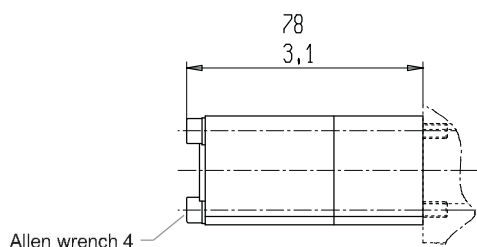
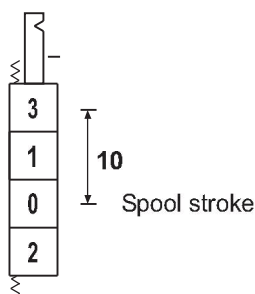
F4

Detent on pos. 2/pos. 3
with spring return in neutral



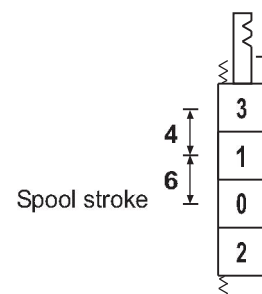
F5

Detent on pos. 3
with spring return in neutral



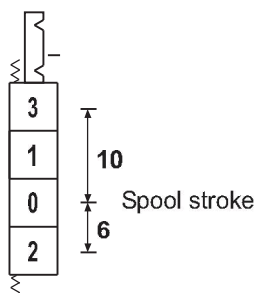
F6

Detent on pos. 1/pos. 3
with spring return in neutral



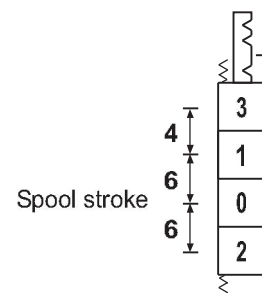
F7

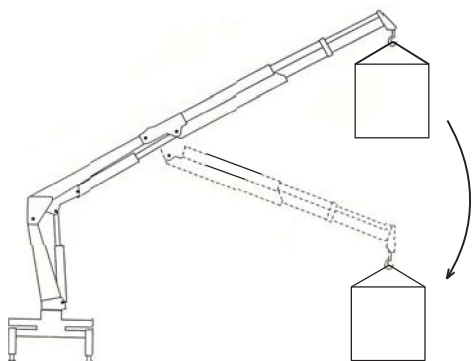
Detent on pos. 2/pos. 3
with spring return in neutral



F8

Detent on pos. 1/pos. 2/pos. 3
with spring return in neutral



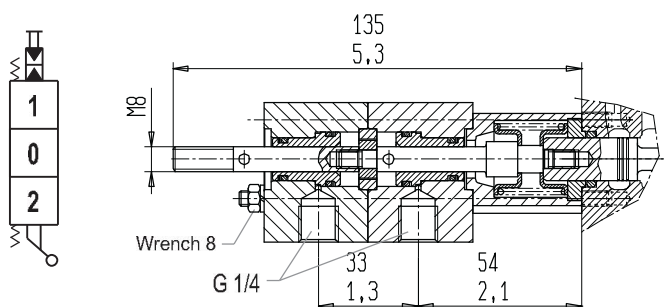


For manufacturers using load and overturning torque limiting device for hydraulically operated cranes, Salami VD6A valve is available with some devices that allow the manufacturer to supply a pressure signal inside itself. This pressure signal, acting on the area of a piston of 18 mm (0.71 inc.) diameter, reacts to the force of the manual control bringing back the spool at the position 0.

These devices are only available in combination with manual control.

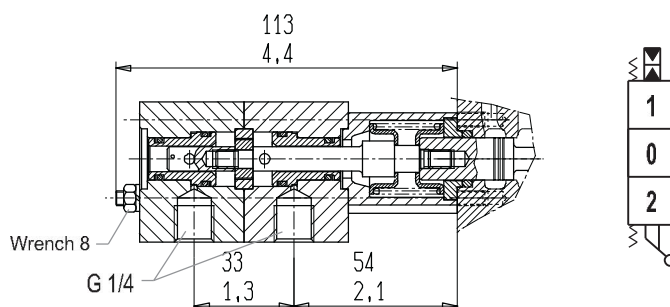
D9

Device for spool positioning in 0 from the positions 1 and 2 by an external pressure signal. For tie-rod connection.



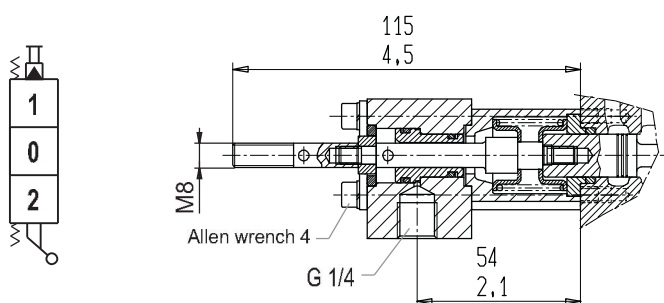
Device for spool positioning in 0 from the positions 1 and 2 by an external pressure signal.

M3



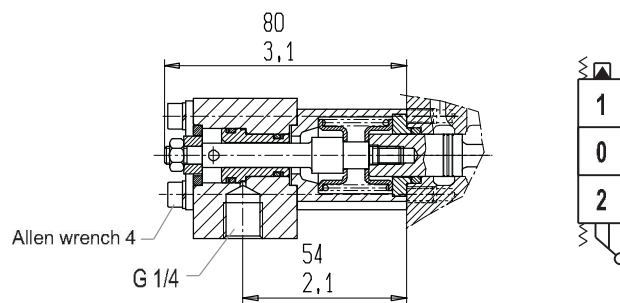
D8

Device for spool positioning in 0 from the position 1 by an external pressure signal. For tie-rod connection.



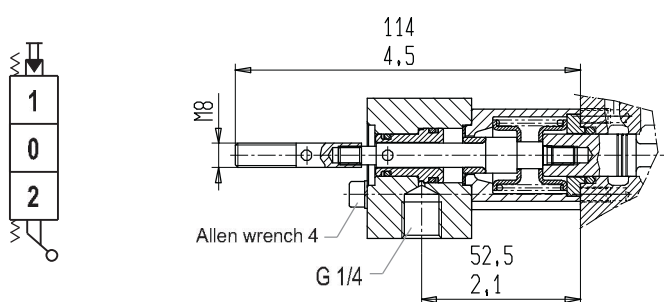
Device for spool positioning in 0 from the position 1 by an external pressure signal.

M1



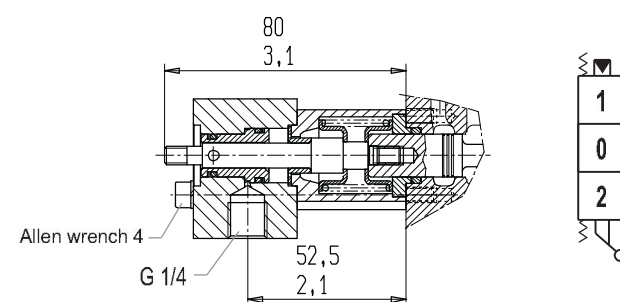
D7

Device for spool positioning in 0 from the position 2 by an external pressure signal. For tie-rod connection.



Device for spool positioning in 0 from the position 2 by an external pressure signal.

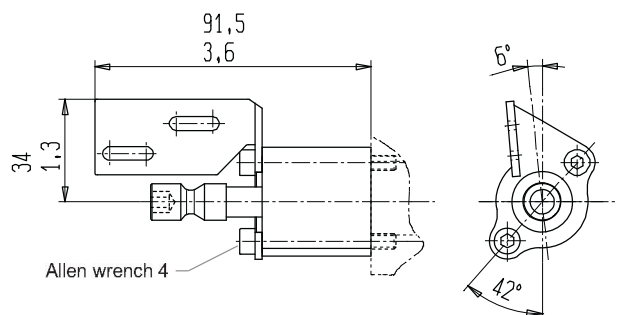
M2



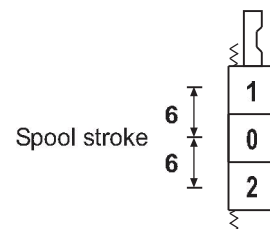
DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

VD6A

CE



Pre-arrangement for electrical device



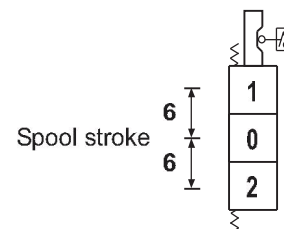
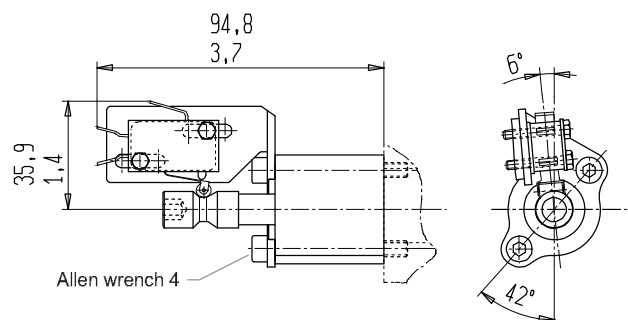
MICROSWITCH TYPE: SAIA - BURGESS XGK - 88

For more information please get in touch with our sales dept.

CM

Spool positioning with microswitch to start an electric motor (available also for single acting spools)

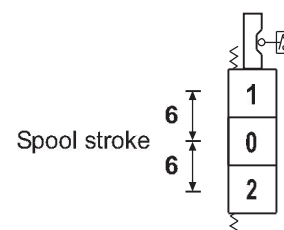
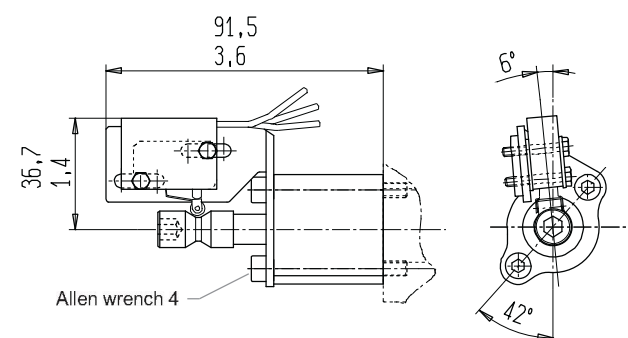
PROTECTION INDEX
IP65



CW

Spool positioning with waterproof microswitch to start an electric motor (available also for single acting spools)

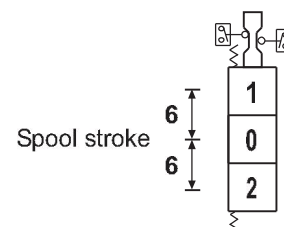
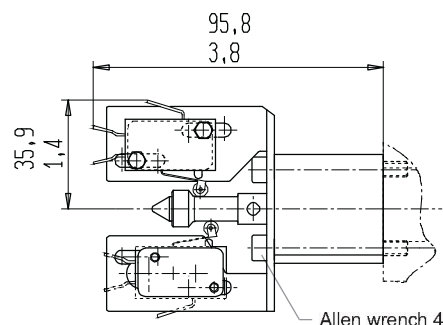
PROTECTION INDEX
IP67



CD

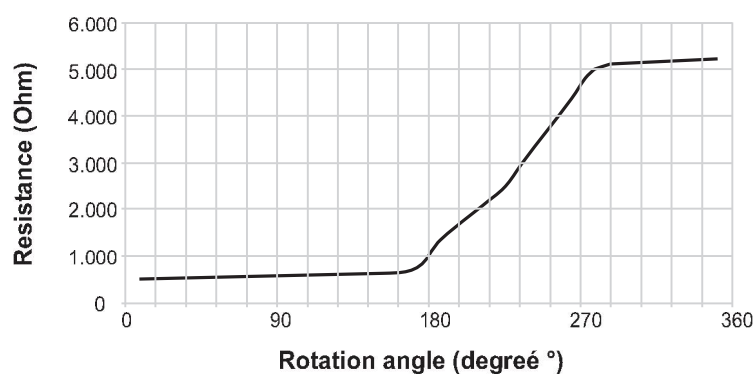
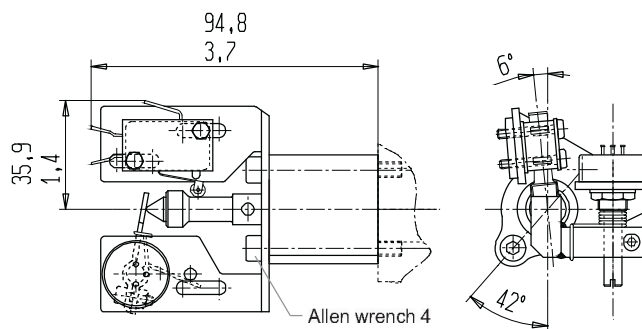
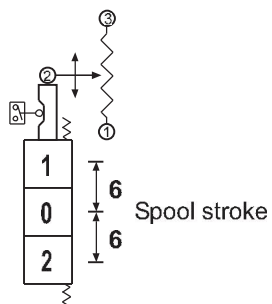
Spool positioning with double microswitch (available also for single acting spools)

PROTECTION INDEX
IP65



PM

Spool positioning with microswitch to start an electric motor and potentiometer to run up speed motor (available also for single acting spools)



DIRECTIONAL CONTROL VALVE SECTIONAL TYPE

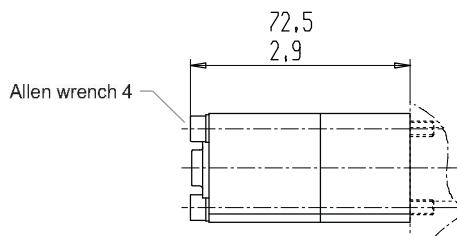
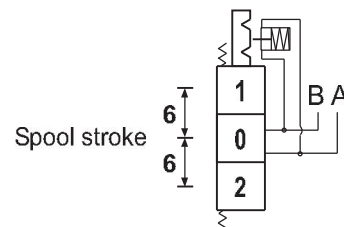
VD6A

IMPORTANT:

When you order, please specify the setting pressure of the device.
With this type of spool positioning a special machining of the body is required.

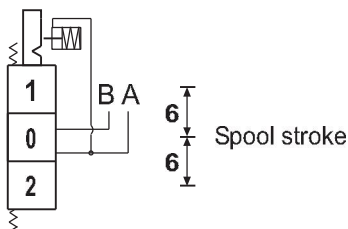
G2

Detent on pos. 1/pos. 2
with hydraulic kick-out



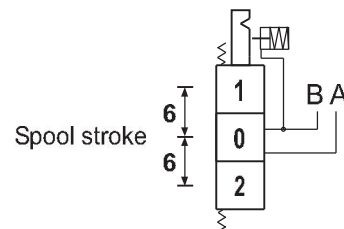
G5

Detent on pos. 2
with hydraulic kick-out



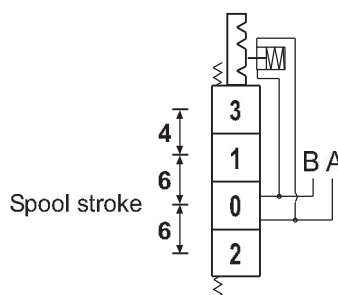
G4

Detent on pos. 1
with hydraulic kick-out



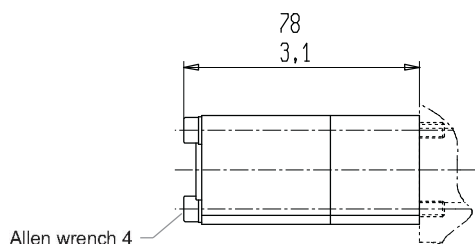
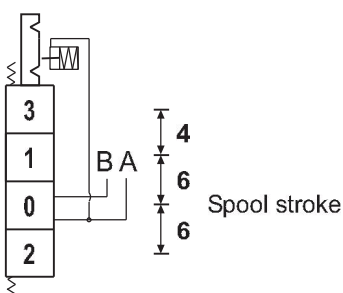
G6

Detent on pos. 1/pos. 2/pos. 3
with hydraulic kick-out
on pos. 1 and pos. 2
and manual release on pos. 3



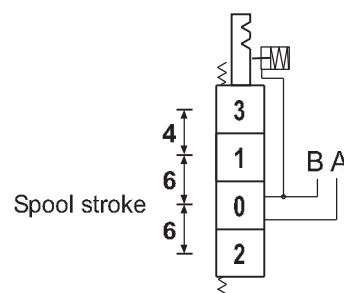
G8

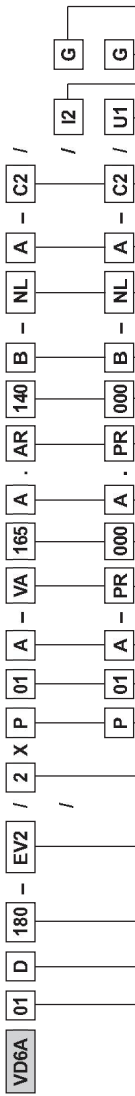
Detent on pos. 2/pos. 3
with hydraulic kick-out
on pos. 2
and manual release on pos. 3



G7

Detent on pos. 1/pos. 3
with hydraulic kick-out
on pos. 1
and manual release on pos. 3





INLET CONFIGURATION
See from page 10 to 15

MAIN RELIEF VALVE (PAG. 30)
D Direct main relief valve
W Without main relief valve

MAIN RELIEF VALVE SETTING (bar)
See page 30

VENTING VALVE
See page 31

NUMBER OF IDENTICAL CONSECUTIVE SECTIONS

WORKING MODULES - CIRCUIT TYPE (PAG. 16 - 21)
P Parallel circuit working module (page 16)
S Series circuit working module (page 17)
T Tandem circuit working module (page 18)
P* Paral. circ. working mod. for inlet with priority flow valve (page 19)
T* Tandem circ. working mod. for inlet with priority flow valve (page 19)
P Paral. circ. double working mod. with load check valve VUM (page 20)
T Tandem circ. double working mod. with load check valve VUM (page 21)

SPOOL TYPES (PAG. 28 - 29)
01 Double acting spool
02 Double acting motor spool
03 Double acting motor spool ("B" port blocked)
04 Double acting motor spool ("A" port blocked)
05 Single acting spool "A" working port
06 Single acting spool "B" working port
11 Double acting spool with float function in 3rd pos. (spool in)
12 Double acting spool with float function in 3rd pos. (spool out)
13 Double acting spool with regenerative function in position 3 (spool in)
17 Double acting spool with regenerative function in position 2 (spool in)
18 Double acting spool with regenerative function in position 1 (spool out)
52 Over center double acting spool "A" working port
53 Over center double acting spool "B" working port
54 Over center double acting spool "A" and "B" working ports

SPOOL CHOICE ACCORDING TO THE INLET FLOW (PAG. 28)
A Nominal flow
C 2/3 of the nominal flow

AUXILIARY VALVES (PAG. 32 - 34)
VA Adjustable overload valve (available settings at page 32)
AR Adjustable overload and anti-cavitation valve (available settings at page 32)
VR Anti-cavitation valve (page 32)
CV Conversion valve (page 33)
PR Pre-arrangement for auxiliary valve (page 34)
ST Flow restrictor P @ A/B (page 34)
SP Flow restrictor A/B @ T (page 34)
EV.. Electric venting valve (page 33)
EHV External piloted venting valve (page 33)

PORTS (PAG. 9)
G GAS threaded
S SAE threaded
M* METRIC threaded
G* JIS B 2351 threaded

MID INLET AND OUTLET CONFIGURATION
See hydraulic scheme and commercial codes of page 22 - 25

OUTLET CONFIGURATION
See hydraulic scheme and commercial codes of page 26

SPOOL POSITIONINGS
Page 45 C2 - C3 - C4 - C5 - C6 - C7 - C8
Page 46 R2 - R4 - R5 - R6 - R7 - R9 - C0
Page 47 F1 - F2 - F3 - F4 - F5 - F6 - F7 - F8
Page 48 D7 - D8 - D9 - M1 - M2 - M3
Page 49 - 50 CE - CM - CW - CD - PM
Page 51 G2 - G4 - G5 - G6 - G7 - G8

CONTROL SIDE (PAGE 35)

SPOOL CONTROLS
Without lever box page 36 - SL
Handle controls from page 36 to 38 NL - MP - PF - L1/L2 - LX1/LX2 - L1*L2*
Device for cable remote control page 39 TC
Direct electric control and emergency device page 39 E7 - E8 - E9 - E10 - E11 - E12 - ES - SL
Hydraulic controls page 40 IP - IF
Pneumatic and electro-pneumatic controls page 41 PP/P0 - P1/P2 - PQ
Electro-hydraulic controls pages 42 - 43 H1/H2
Device with cam and adjustable friction detent + rotary lever (page 44) CR

For KM proportional electro-hydraulic controls
Please contact our technical dept.

PORT ON WHICH THE VALVE IS MOUNTED (page 35)
--

* Available for quantity, please contact our sales dept.

DESCRIPTION OF THE NEW PRODUCT IDENTIFICATION LABEL

Based on the firm certification ISO 9001 - UNI EN 29001, section 4.8 (identification and traceability of the product), we have adopted a new identification label starting from the 1st march 1995. Pls, see following example:

A			
B			
C		D	
E	sa amj	F	G

A = Product short description (eg. VD8A/FDD/U4G).

B = Customer part number.

C = Salami part number (eg. 6235 0025 0).

D = Production code (for Salami management)

E = Rotation sense (only for pumps).

F = Production date (see data sheet here below)

G = Progressive number of assembling.

Only for pumps 2PB and 2PZ
(except triple 2PB) the identification product
is marked on the top of the pump body
as shown here below:



SALAMI 09/02
MADE IN ITALY 4010998
612271211 nr. 13
2PB 19S B25 B5

Product short description. _____

Salami part number and progressive number of assembling. _____

Production code (for Salami management). _____

Mounth and year of made: maybe in the future you can find this
type of production date in the label beside too. _____

Rotation sense. _____

ASSEMBLED	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012
JANUARY	7A	8M	9M	0M	1M	2M	3M	4M	5M	6M	7M	08M	09M	10M	11M	12M
FEBRUARY	7B	8N	9N	0N	1N	2N	3N	4N	5N	6N	7N	08N	09N	10N	11N	12N
MARCH	7C	8P	9P	0P	1P	2P	3P	4P	5P	6P	7P	08P	09P	10P	11P	12P
APRIL	7D	8Q	9Q	0Q	1Q	2Q	3Q	4Q	5Q	6Q	7Q	08Q	09Q	10Q	11Q	12Q
MAY	7E	8R	9R	0R	1R	2R	3R	4R	5R	6R	7R	08R	09R	10R	11R	12R
JUNE	7F	8S	9S	0S	1S	2S	3S	4S	5S	6S	7S	08S	09S	10S	11S	12S
JULY	7G	8T	9T	0T	1T	2T	3T	4T	5T	6T	7T	08T	09T	10T	11T	12T
AUGUST	7H	8U	9U	0U	1U	2U	3U	4U	5U	6U	7U	08U	09U	10U	11U	12U
SEPTEMBER	7I	8V	9V	0V	1V	2V	3V	4V	5V	6V	7V	08V	09V	10V	11V	12V
OCTOBER	7J	8Z	9Z	0Z	1Z	2Z	3Z	4Z	5Z	6Z	7Z	08Z	09Z	10Z	11Z	12Z
NOVEMBER	7K	8X	9X	0X	1X	2X	3X	4X	5X	6X	7X	08X	09X	10X	11X	12X
DECEMBER	7L	8Y	9Y	0Y	1Y	2Y	3Y	4Y	5Y	6Y	7Y	08Y	09Y	10Y	11Y	12Y



WARRANTY

- We warrant products sold by us to be free from defects in material and workmanship.
- Our sole obligation to buyer under this warranty is the repair or replacement, at our option, of any products or parts thereof which, under normal use and proper maintenance, have proven defective in material or workmanship, this warranty does not cover ordinary wear and tear, abuse, misuse, averloading, alteration.
- No claims under this warranty will be valid unless buyer notifies SALAMI in writing within a reasonable time of the buyer's discovery of such defects, but in no event later than twelve (12) months from date of shipment to buyer.
- Our obligation under this warranty shall not include any transportation charges or cost of installation, replacement, field repair, or other charges related to returning products to us; or any liability for directs, indirects or consequential damage or delay. If requested by us, products or parts for which a warranty claim is made are to be returned transportation prepaid to our factory. The risk of loss of any products or parts thereof returned to SALAMI will be on buyer.
- No employee or representative is authorized to change any warranty in any way or grant any other warranty unless such change is made in writing and signed by an officer of SALAMI.



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