



CONVERSION CHART

HYDRAULIC AND ENGINEERING DATA

FORMULAE

$$\text{Torque (Nm)} = \frac{\text{kW} \times 9550}{\text{RPM}}$$

$$\text{Torque (kgf.m)} = \frac{\text{kW} \times 974}{\text{RPM}}$$

$$\text{Torque (lbf.ft)} = \frac{\text{HP} \times 5252}{\text{RPM}}$$

THEORETICAL TORQUE PRODUCED BY HYDRAULIC MOTOR

$$\text{Metric } T = \frac{D \times P}{20\pi}$$

Where $T =$ Torque (Nm)
 $D =$ Displacement (cc/rev)
 $P =$ Pressure difference across motor (Bar)

$$\text{Imperial } T = \frac{D \times P}{20\pi}$$

Where $T =$ Torque (lbf.ft)
 $D =$ Displacement (in³/rev)
 $P =$ Pressure difference across motor (psi)

POWER OUTPUT OF A HYDRAULIC MOTOR

$$W = T \times \text{RPM} \times 0.1047$$

Where $W =$ Power output (watt)
 $T =$ Torque (Nm)

FORMULAE

$$\text{Power (kW)} = \frac{\text{Nm} \times \text{RPM}}{9550}$$

$$\text{Power (kW)} = \frac{\text{kgf.m} \times \text{RPM}}{974}$$

$$\text{Power (HP)} = \frac{\text{lbf.ft} \times \text{RPM}}{5252}$$

POWER

Unit	Kilowatt (kW)
1 kW	= 1.341 hp
1 kW	= 1.360 PS
1 kW	= 1.360 CV
1 hp	= 0.746 kW
1 W	= 0.7377 lbf.ft/sec

TORQUE

Unit	Newton metre (Nm)
1 Nm	= 0.7376 lbf.ft
1 Nm	= 8.851 lbf.in
1 lbf.ft	= 1.3558 Nm
1 lbf.in	= 0.113 Nm
1 kgf.m	= 9.807 Nm
1 kgf.m	= 7.233 lbf.ft
1 kgf.m	= 86.796 lbf.in

MASS Unit Kilogram (kg)

$$1 \text{ kg} = 2.2046 \text{ lb} \quad | \quad 1000 \text{ kg} = 1 \text{ T (tonne)} \quad | \quad 1 \text{ lb} = 0.4536 \text{ kg}$$

PRESSURE

Unit	Pascal (PA)
1 kPa	= 0.145 lbf/in ² (psi)
1 MPa	= 145.037 lbf/in ² (psi)
1 MPa	= 10 Bar
1 atmosphere	= 101.3 kPa
1 psi	= 6.895 kPa
1 Bar	= 100 kPa
1 Bar	= 14.5 psi
1 MPa	= 10.19 kgf/cm ²
1 kgf/cm ²	= 98.07 kPa
1 kgf/cm ²	= 14.22 psi

VOLUME AND CAPACITY

Unit	Solids	Cubic metre (m ³)
	Liquids	Litre (l)
1 l	=	0.2199 imp. gal.
1 l	=	0.2642 US gal.
1 l	=	61.02 in ³
1 ml	=	1 cm ³ (1 cc)
1 US gal.	=	3.785 l
1 US gal.	=	231 in ³
1 imp. gal.	=	4.546 l
1 imp. gal.	=	277.4 in ³
1 cm ³	=	0.061 in ³
1 in ³	=	16.39 cm ³
1 m ³	=	1000 l
1 m ³	=	264.2 US gal.

FORCE

Unit	Newton (N)
1 N	= 0.102 kgf
1 N	= 0.225 lbf
1 kgf	= 9.806 N
1 lbf	= 4.448 N

LENGTH

Unit	Meter (m)
1 m	= 3.2808 ft
1 m	= 39.3700 in
1 mm	= 0.0394 in
1 in	= 25.400 m